



- NOTES**
- SPAR MUST BE RIFT SAWN. ON NO ACCOUNT MUST THE ANGLE OF THE ANNUAL RINGS BE LESS THAN 45° TO THE BROAD SURFACE OF THE SPAR.
 - THE SPAR IS OF SANDWICH CONSTRUCTION, SPRUCE CORE ITEM 1 AND 3/16" THICK PLY FACINGS ITEMS 2 AND 3 GLUED UNDER PRESSURE.
 - USE GLUE ITEM 6 TYPE B70 SPEC BS1204, AS REQD.
 - THE 3/16" THICK PLY FACINGS ITEMS 2 AND 3 MAY BE SPICED AT A POINT WITHIN 24.00 OF EITHER END OF THE SPAR, AND ALSO WITHIN THE AREA COVERED BY THE REINFORCEMENTS ITEMS 4 & 5. SUCH SPICES ON THE FACES OF THE SPAR MUST NOT BE OPPOSITE EACH OTHER, BUT MUST BE STAGGERED APPROXIMATELY 3.00.
 - REINFORCEMENTS ARE ATTACHED WITH GLUE UNDER PRESSURE. THE BUILDING UP OF THE 3/32" THICK PLY REINFORCEMENTS ITEMS 4 AND 5 IS LEFT TO THE DISCRETION OF THE MANUFACTURER, BUT IT SHOULD BE NOTED THAT AT LEAST 60% OF THE TOTAL THICKNESS OF THE REINFORCEMENT MUST HAVE THE GRAIN RUNNING LENGTHWISE.

PART NO KA82025/R-STARBOARD AS DRAWN
PART NO KA82025/L - PORT OPP HAND

ALL LIMITS NOT SHOWN ON DRG: ± 0.01"

PROTECTIVE TREATMENT	Assy. NO:				
	ECH 3 1/2 SHT. 1				ITEM NO.
	SCALE: 1/1, 1/2, 1/4				DRAWN BY
AUSTER AIRCRAFT LTD.					
TITLE: SPAR MAINPLANE, FRONT					

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