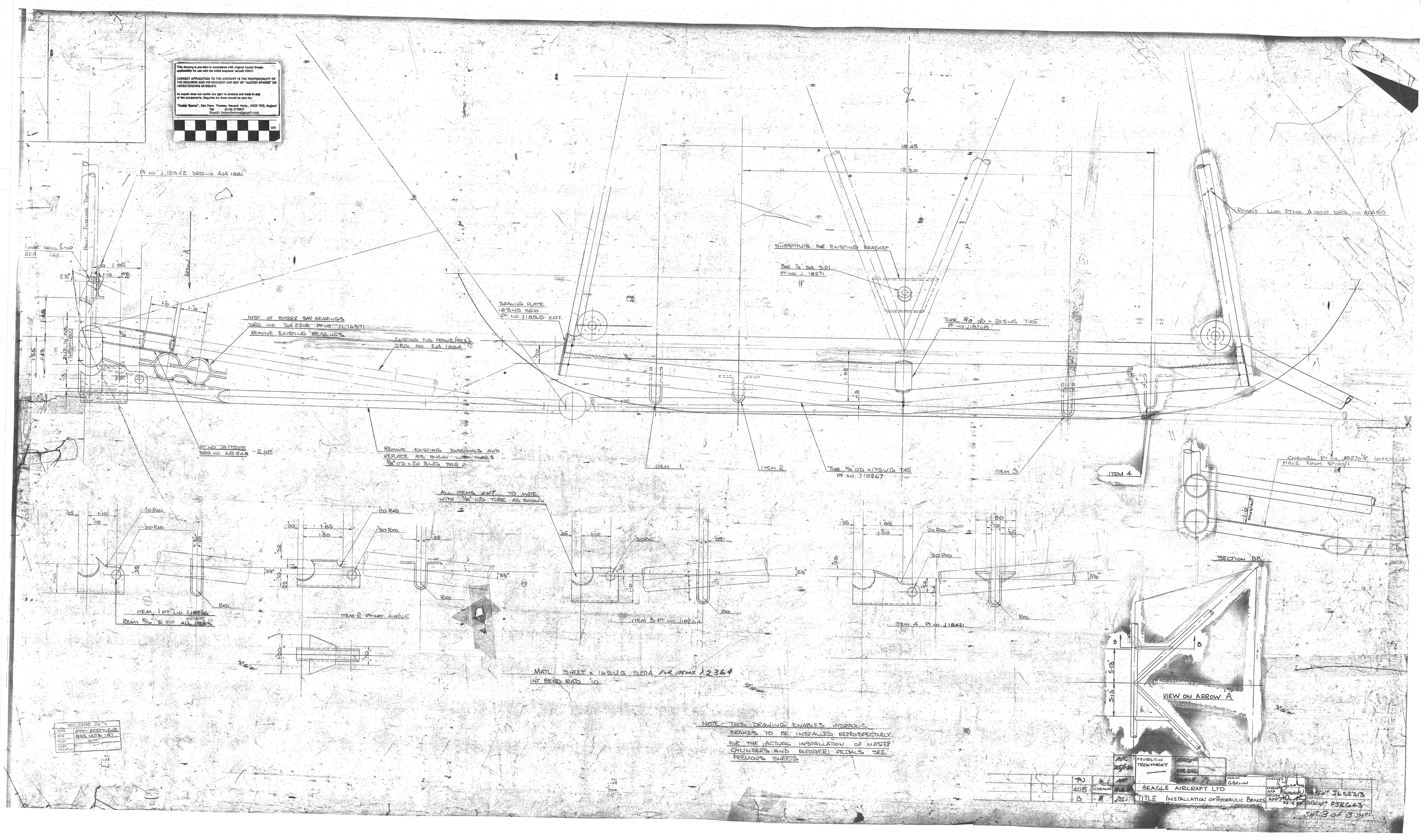
This drawing is provided in accordance with original Auster/Beagle applicability for use with the initial enquirers' aircraft ONLY.
CORRECT APPLICATION TO THE AIRCRAFT IS THE RESPONSIBILITY OF THE ENQUIRER AND HIS ENGINEER AND NOT OF "AUSTER SPARES" OR LEICESTERSHIRE MUSEUMS.
Its supply does not confer any right to produce and trade in any of the components. Enquiries for these should be sent to:-
"Auster Spares", Carr Farm, Thorney, Newark, Notts., NG23 7DQ, England
Tel: 01452 2778017
Email: balcordarman@gmail.com
cm
PT NO J15342 DRG NO AJA 1881
INSTL DRILL & TAP 2 EN
RIGHT TOBLERONE DATUM
VIEW A
INST OF RUDDER BAR BEARINGS DRG NO DJA 2218 PT NO J16371
REMOVE EXISTING BEARINGS
EXISTING FUS FRAME (REF) DRG NO EJA 1884
SEALING PLATE 18SWG SS1D PT NO J18865 26FF
SUBSTITUTE FOR EXISTING BRACKET
BAR 1/2 DIA S21 PT NO J 18271
TUBE 5/8 OD x 20SWG T45 PT NO J18268
REMOVE LUGS PT NO A 1020 DRG NO AJA 650
PT NO JA17502 DRG NO AJB 548A - 2 OFF
REMOVE EXISTING DIAGONALS AND REPLACE AS SHOWN WITH TUBE 5/8" OD x 20 SWG T45
ITEM 1
ITEM 2
TUBE 7/8 OD x 17SWG T45 PT NO. J18267
ITEM 3
ITEM 4
CHANNEL PT NO. J8270/C MALE FROM ST100/1
ALL ITEMS CUT TO MATE WITH 7/8" OD TUBE AS SHOWN
SECTION BB
ITEM 1 PT NO J18266
REAM 5/16" & FIT ALL ITEMS
ITEM 2 PT NO. J18265
ITEM 3 PT NO J18264
ITEM 4 PT NO. J18421
MATL: SHEET x 16SWG S514 FOR ITEMS 1,2,3&4
INT BEND RAD 10
VIEW ON ARROW A
WELDING DATA
TYPE OXY-ACETYLENE
ROD BSS 1453 - 41
FLUX
HEAT TREATMENT
NOTE: THIS DRAWING ENABLES HYDRAULIC BRAKES TO BE INSTALLED RETROSPECTIVELY FOR THE ACTUAL INSTALLATION OF MASTER CYLINDERS AND RUDDER PEDALS SEE PREVIOUS SHEETS
PROTECTIVE TREATMENT
BEAGLE AIRCRAFT LTD
TITLE INSTALLATION OF HYDRAULIC BRAKES
DRAWN G.BROWN
DRAWING No. JL52313
DRAWING No. FSEG43
SHT. 3 OF 3 SHTS.