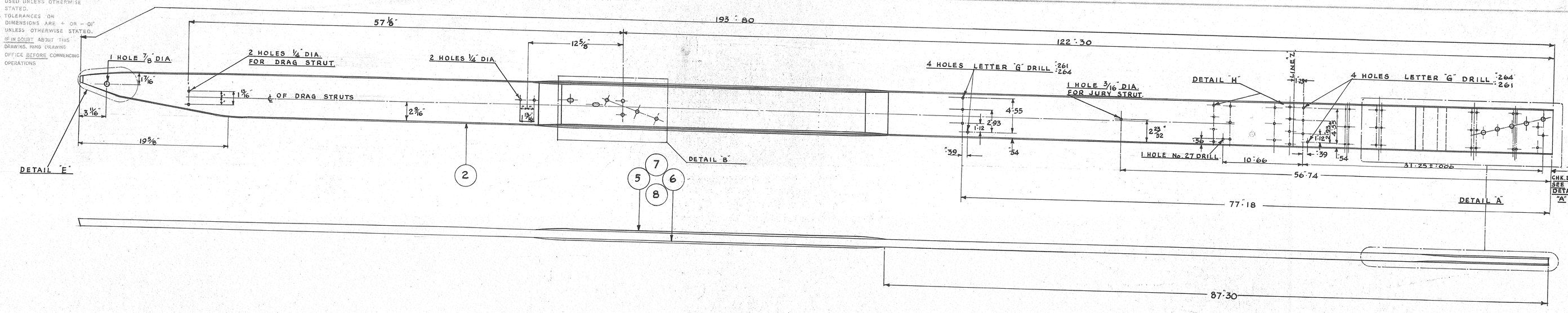
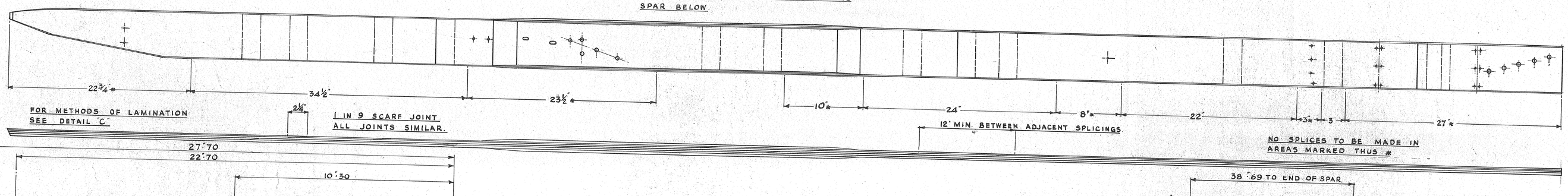
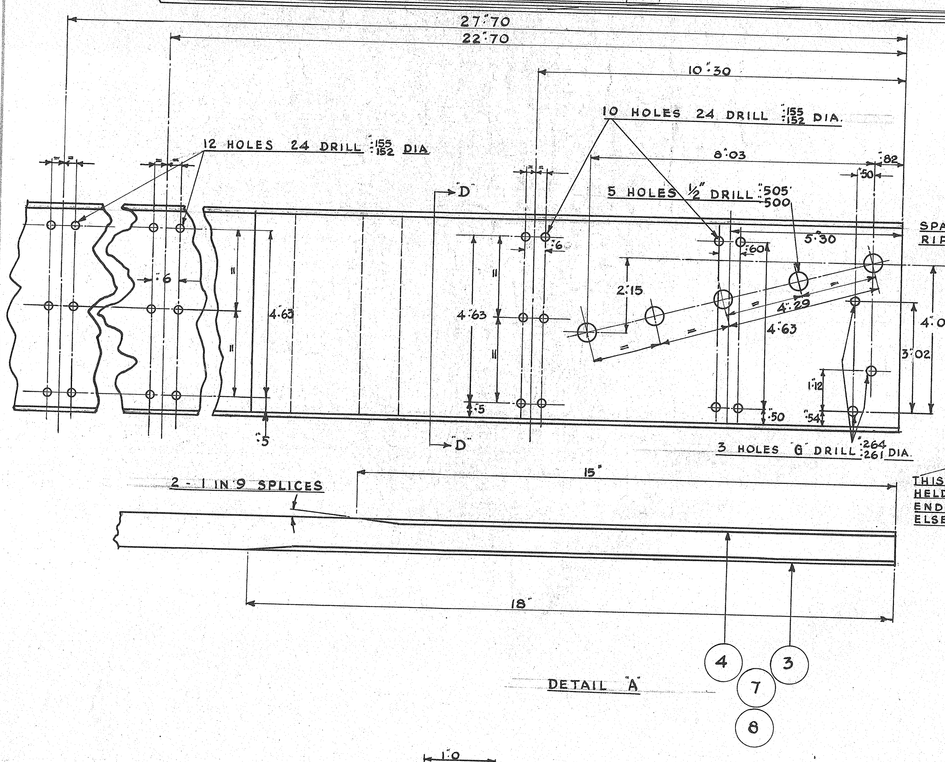
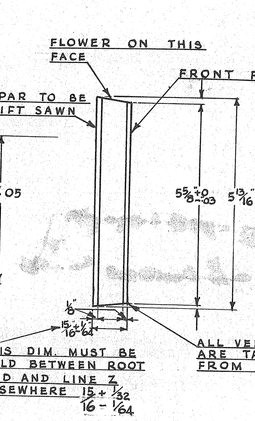
1. DO NOT SCALE DRAWING.
2. ENGLISH PROJECTION IS USED UNLESS OTHERWISE STATED.
3. TOLERANCES ON DIMENSIONS ARE + OR − .01" UNLESS OTHERWISE STATED.
4. IF IN DOUBT ABOUT THIS DRAWING, RING DRAWING OFFICE BEFORE COMMENCING OPERATIONS



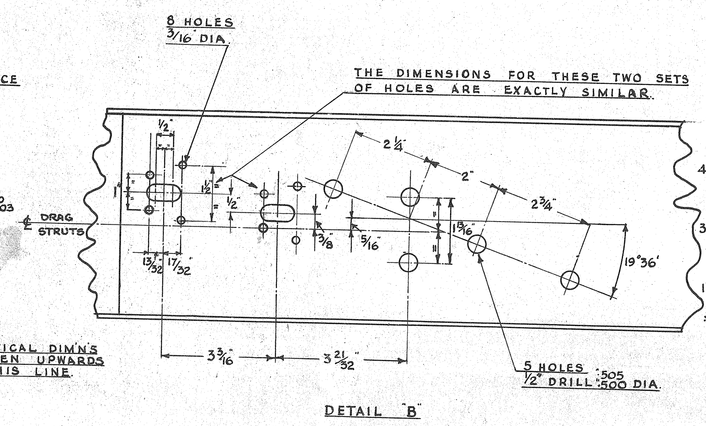
ALL THE ABOVE INFORMATION & DIM'N'S ARE THE SAME FOR THE LAMINATED SPAR BELOW.



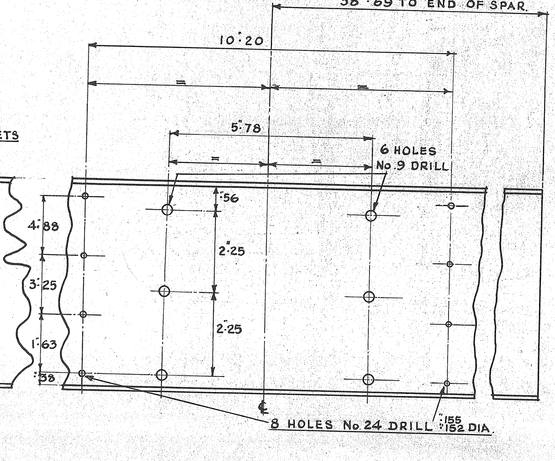




SECTION D–D



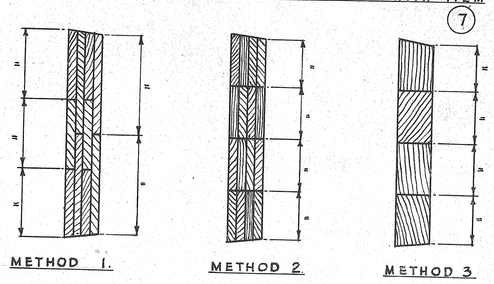
DETAIL "B"



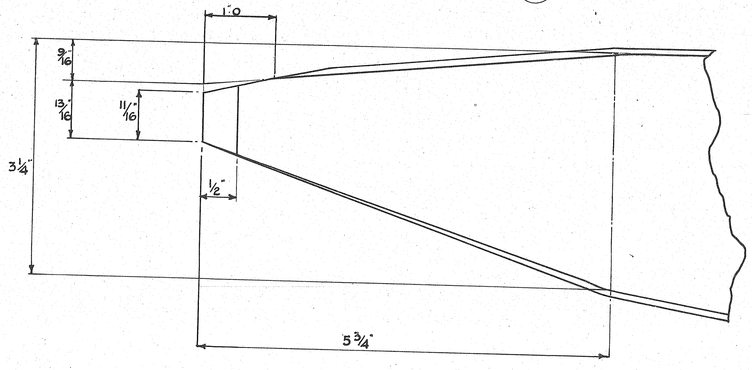
DETAIL "H"
STARBOARD SPAR KA 80881 ONLY.

DETAIL "A"

LAMINATIONS TO BE SECURED WITH ITEM (7)



DETAIL "C"



DETAIL "E"

NOTES.
1. THE LAMINATED SPARS ARE ALTERNATIVE TO AND INTERCHANGEABLE WITH THE SOLID SPARS.
2. REINFORCEMENTS ARE ATTACHED WITH GLUE UNDER PRESSURE.
3. FURTHER VARIATIONS FROM THE METHODS SHOWN IN DETAIL C MAY BE MADE TO SUIT AVAILABLE SIZES OF MATERIAL.
4. ALL VERTICAL DIM'NS TAKEN WITH FRONT FACE OF SPAR AS REFERENCE – SEE SECTION D – D.

8		18 G BRASS NAILS RESIN COATED.		AS REQ'D.
7		GLUE	DTD 335 A.	AS REQ'D.
6	K 80428	REINFORCEMENT FRONT FACE.	AKH 19	1 OFF R.H.
5	K 80429	REINFORCEMENT REAR FACE.	AKH 20.	1 OFF R.H.
4	E 80132.	END REINFORCEMENT	CEH 168	1 OFF R.H.
3	E 80133	END REINFORCEMENT	CEH 167.	1 OFF R.H.
2	K 80882/2	SPAR	DTD 169	1

ISSUE	MOD Nº	INTERNAL MOD. Nº	INTERNAL CLASS	APP.	RTO
1	240	1493		A.H.T.	
A					

TYPE: AUSTER

PROTECTIVE TREATMENT — ASSY. Nº: EKH 314

SCALE: 3/16 & ½ FULL SIZE — DRAWN: D. W. — CHECKED: C.M.J. — TRACED: — TRADING CHECKED: C.M. Jones

TAYLORCRAFT AEROPLANES (ENGLAND) LTD, LEICESTER. — STRESS APPROVAL H.A.C. — DESIGN APPROVAL F.L.C. — APPROVED R.T.O. — PART Nº KA 80881

TITLE: SPAR. MAINPLANE. FRONT STAR'B'D CANADIAN AUSTER. — DRG. Nº E KH 313.

This drawing is provided in accordance with original Auster/Beagle applicability for use with the initial engineers' aircraft ONLY.
CORRECT APPLICATION TO THE AIRCRAFT IS THE RESPONSIBILITY OF THE ENGINEER AND HIS ENGINEER AND NOT OF "AUSTER SPARES" OR LEICESTERSHIRE MUSEUMS.
To supply does not confer any right to produce and trade in any of the components. Enquiries for these should be sent to:
"Auster Spares". Care Fawn, Thomley, Newark, Notts., NG23 7DG, England
Tel: 01636 777817
Email: austerspares@gmail.com