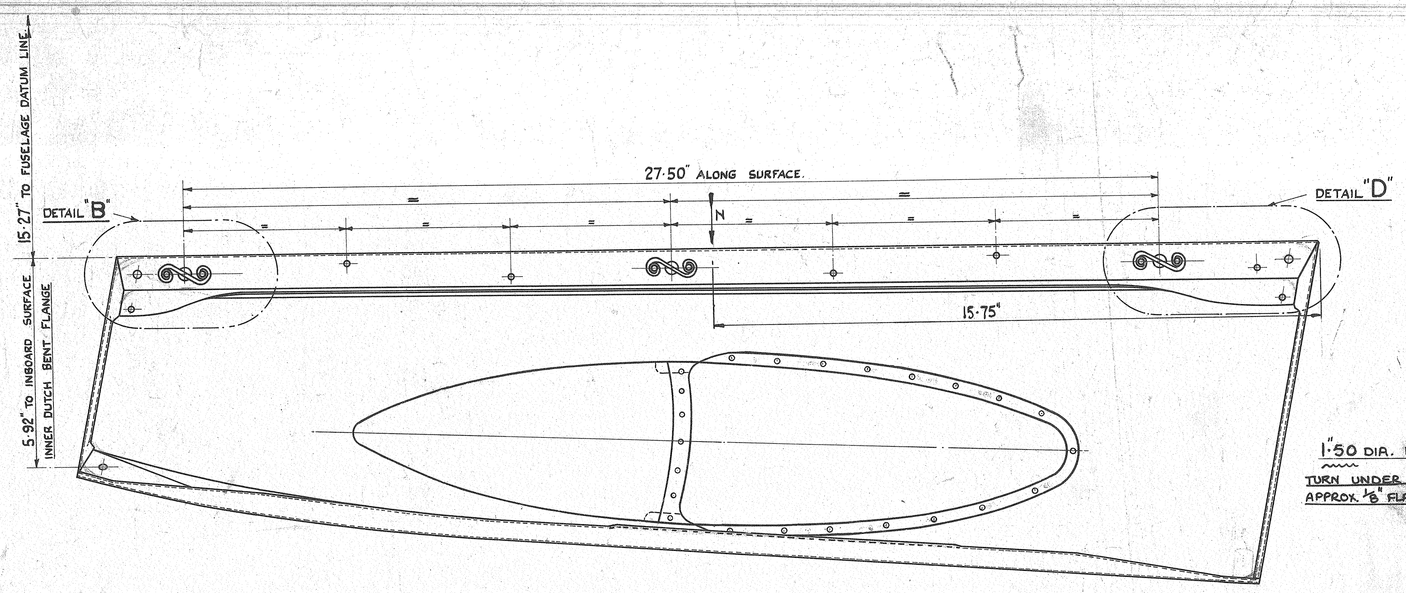
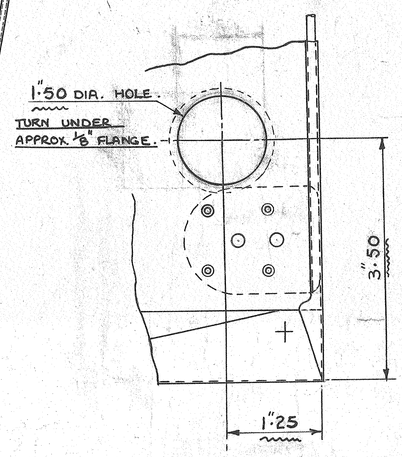
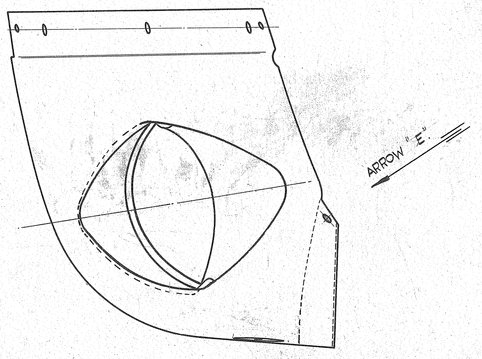
DRG. Nº E.K.F 26
PART Nº KA6482

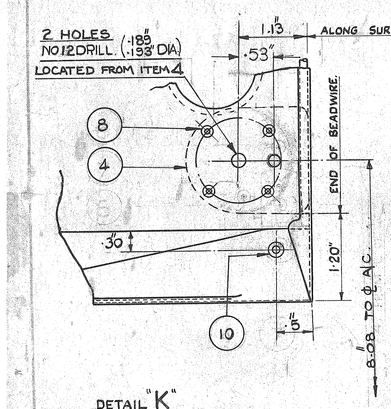
1. DO NOT SCALE DRAWING.
2. ENGLISH PROJECTION IS USED UNLESS OTHERWISE STATED.
3. TOLERANCES ON DIMENSIONS ARE ± OR − 01" UNLESS OTHERWISE STATED.
4. IF IN DOUBT ABOUT THIS DRAWING, RING DRAWING OFFICE BEFORE COMMENCING OPERATIONS.



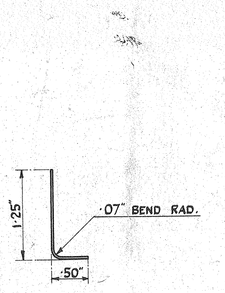


DETAIL "M"

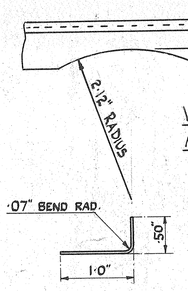




DETAIL "K"



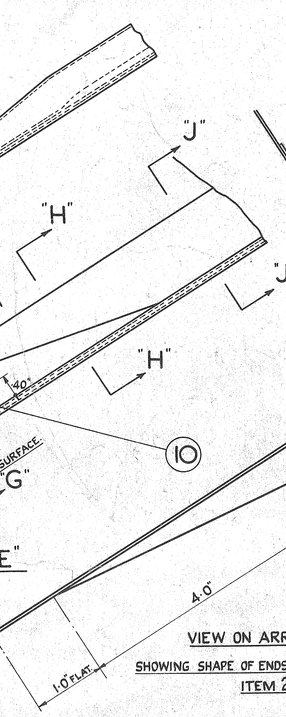
SECTION OF STIFFENER ITEM 3.



SECTION OF STIFFENER ITEM 2.

VIEW ON ARROW 'N'

STIFFENERS ARE MADE TO SHOP TEMPLATES.

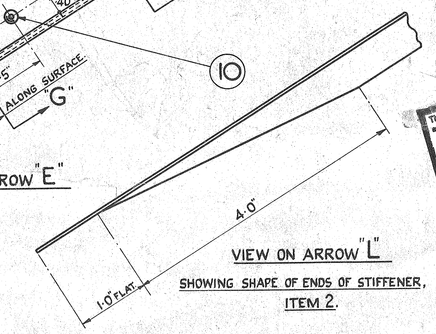


SECTION "G.G"

SECTION "H.H"

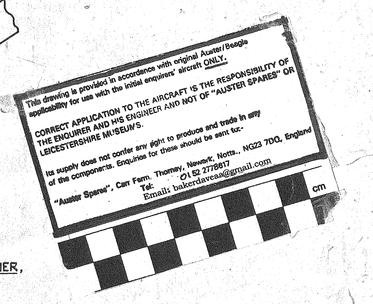
SECTION "J.J"

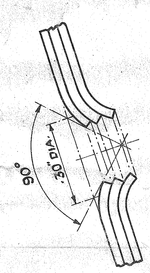
VIEW ON ARROW "E"



VIEW ON ARROW "L"

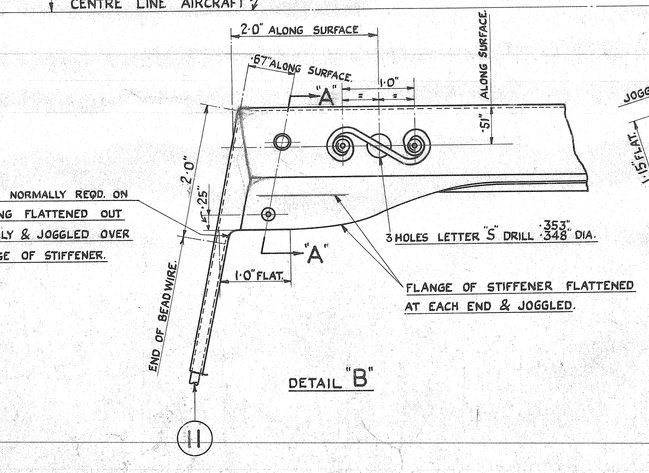
SHOWING SHAPE OF ENDS OF STIFFENER, ITEM 2.



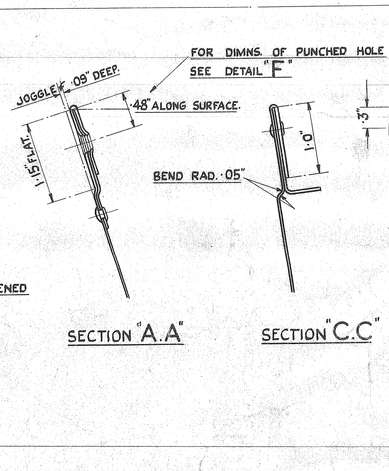


4 × FULL SIZE SECTION THRO' HOLE AFTER ℄ PUNCHING. DIA. OF HOLE. BEFORE PUNCHING ·18"

DETAIL "F"

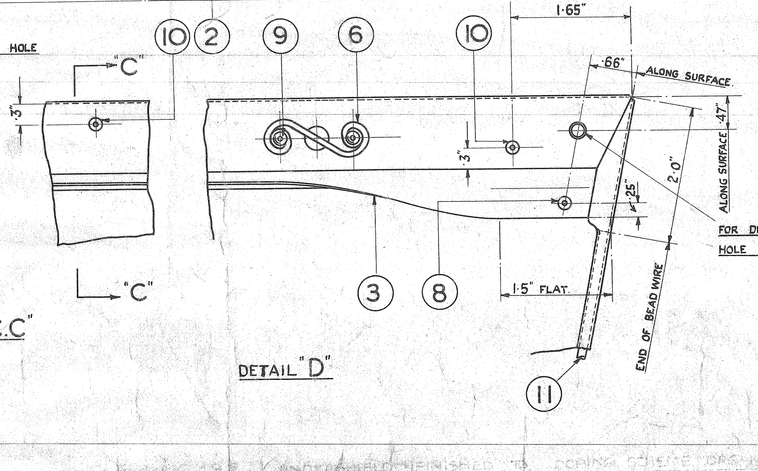


DETAIL "B"



SECTION "A.A"

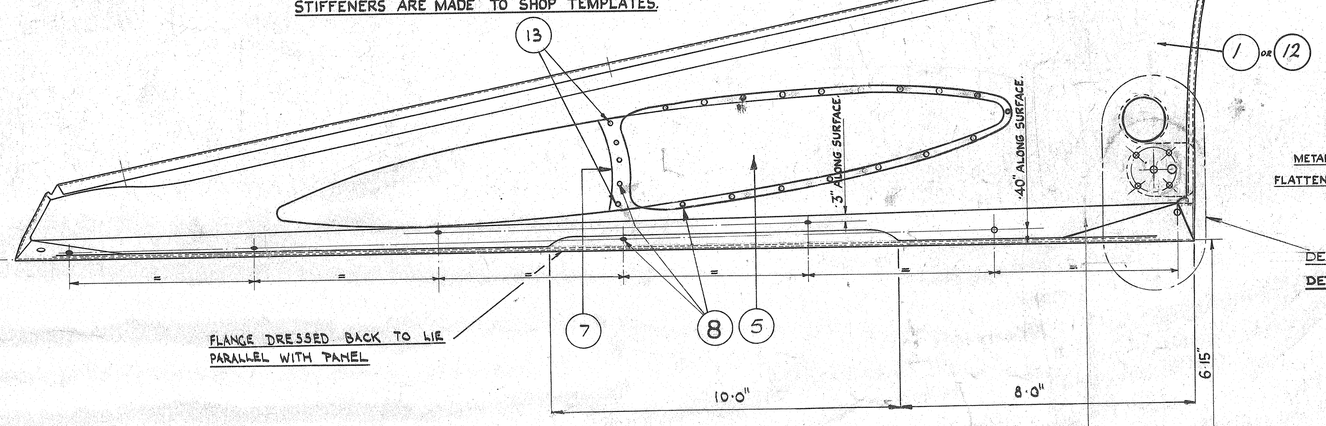
SECTION "C.C"



"C"

DETAIL "D"

FLANGE DRESSED BACK TO LIE PARALLEL WITH PANEL



DETAIL "K" & DETAIL "M".

NOTES:-

1. FOR CONTOURS OF PANEL SEE DRG Nº E.K.F 45. BLANK DEVELOPMENT TO BE OBTAINED BY WRAPPING AROUND FRONT PANEL FORMER. IT IS ESSENTIAL THAT THIS IS CARRIED OUT ACCURATELY.
2. DIMNS. ARE GIVEN TO INSIDE OF METAL.
3. HOLES FOR RIVETS ARE Nº 30 DRILL (.132" .128" DIA.) ※
4. DIMNS. ARE MEASURED SQUARE UNLESS OTHERWISE STATED.
5. FOR DIMS. FOR DISHING, ITEM 7 & RIVET SPACING WORK TO SHOPS TEMPLATE.

※ ALTERNATIVES.

14					
13	AS 155/408	RIVET			2.
12	K60305	PANEL	EKF 172		1
11		BEAD WIRE, ⅛" DIA.	S1.		AS REQD.
10		RIVET SEMITUBULAR Nº11 × 3/16 LG.	STEEL		7
9		RIVET SEMITUBULAR Nº11 17/64" LG.	STEEL		6
8		RIVET SEMITUBULAR Nº11 5/32" LG.	STEEL		AS REQD
7	K6685	STIFFENER 18 G.	L.16.		1.
6	SS-200	DZUS SPRING			3
5	KA 6682	AIRSCOOP.	CKF 83.		1
4	K6681	REINFORCING PLATE	AKF 100		1
3	K6562/R	STIFFENER. 20 S.W.G.	S3.		1
2	K6558	STIFFENER. 20 S.W.G.	S3.		1
※ 1	K6572	PANEL. 22 S.W.G.	L16		1
ITEM Nº	PART Nº	DESCRIPTION	MATERIAL		NO OFF

6	370	2358			
5	346	2177			
4	320	1867	P4		
3	289	1667	48		
2	AM 201	1339	48	FLC	
1	155	1319	48	AHT.	

ITEMS 2 & 7 ADDED IN SCHEDULE & PICTORIALLY NO. OFF ITEM 6 ALT. WAS 1

c	5·79	WAS 6·92	ETC.	91148.	
B	PUNCHED HOLES WERE DIMNSD.				46/59
A					

MOD Nº	INTERNAL MOD Nº	INTERNAL CLASS	APP.	R.T.O.

AUSTER

PROTECTIVE TREATMENT — ASSY Nº REF. ON CDS DWG 2 — EKF 16 ETC. — SCALE: ½ & 1/1 — DRAWN O.W.C. — CHECKED — TRACED — R.T.O.

TAYLORCRAFT AEROPLANES (ENGLAND) LTD. LEICESTER.

TITLE UNDERSHIELD STAB'D.

STRESS APPROVAL H.A.C. — DESIGN APPROVAL F.L.C. — AIRWORTHY DTD — PART Nº KA 6482 — DRG. Nº E.K.F 26