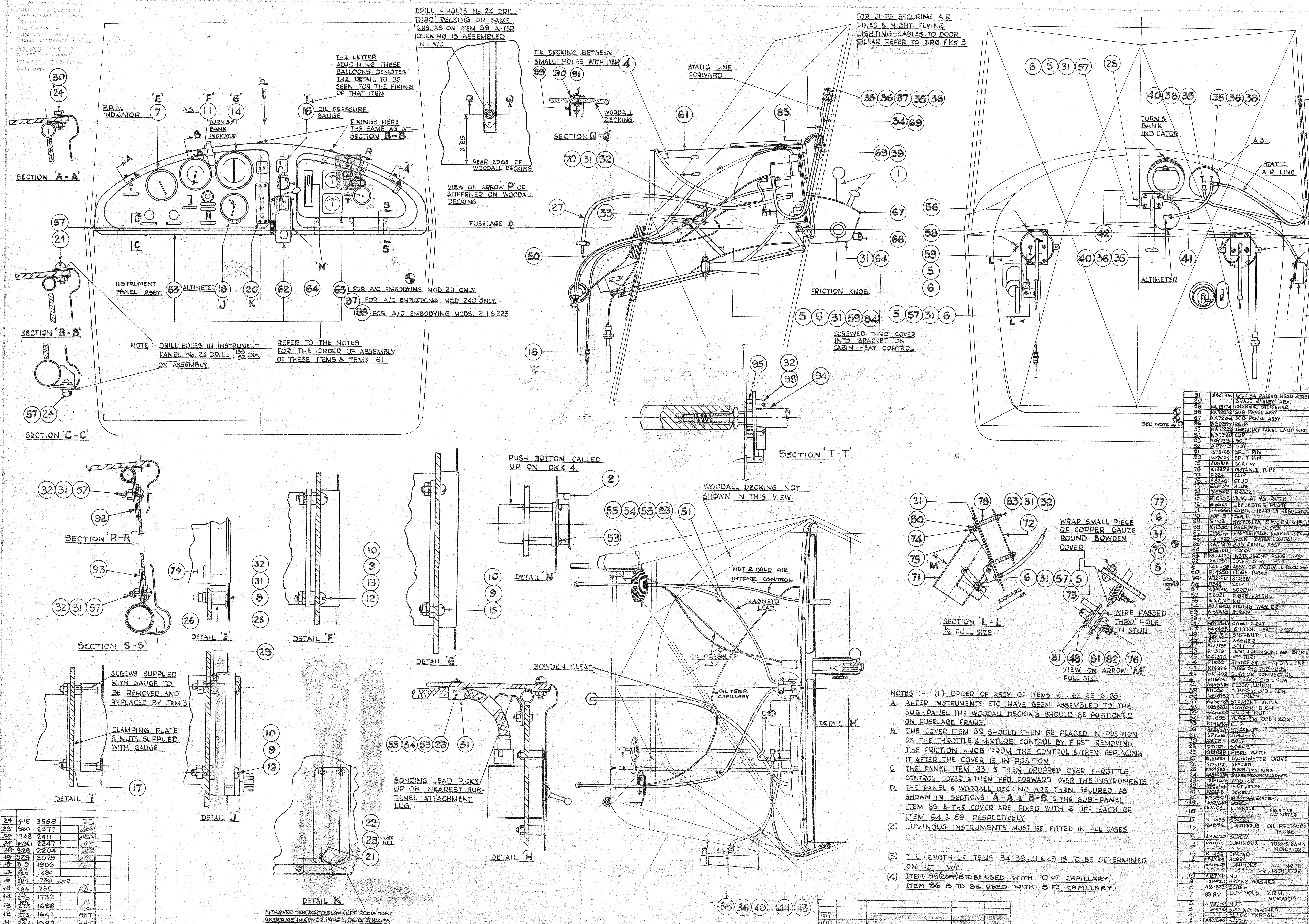

NOTES :- (1) ORDER OF ASSY. OF ITEMS 61, 62, 63 & 65

A. AFTER INSTRUMENTS ETC. HAVE BEEN ASSEMBLED TO THE SUB-PANEL THE WOODALL DECKING SHOULD BE POSITIONED ON FUSELAGE FRAME.

B. THE COVER ITEM 62 SHOULD THEN BE PLACED IN POSITION ON THE THROTTLE & MIXTURE CONTROL BY FIRST REMOVING THE FRICTION KNOB FROM THE CONTROL & THEN REPLACING IT AFTER THE COVER IS IN POSITION.

C. THE PANEL ITEM 63 IS THEN DROPPED OVER THROTTLE CONTROL COVER & THEN FED FORWARD OVER THE INSTRUMENTS

D. THE PANEL & WOODALL DECKING ARE THEN SECURED AS SHOWN IN SECTIONS 'A-A' & 'B-B' & THE SUB-PANEL ITEM 65 & THE COVER ARE FIXED WITH 6 OFF EACH OF ITEM 64 & 59 RESPECTIVELY.

(2) LUMINOUS INSTRUMENTS MUST BE FITTED IN ALL CASES

(3) THE LENGTH OF ITEMS 34, 39, 41 & 43 IS TO BE DETERMINED ON 1ST. M/C.

(4) ITEM 58 (2 OFF) IS TO BE USED WITH 10 FT CAPILLARY.
ITEM 86 IS TO BE USED WITH 5 FT CAPILLARY.

ITEM No.	PART No.	DESCRIPTION	MATERIAL OR DRG. No.	No. OFF	
91	A42/B16	½" x 4 BA RAISED HEAD SCREW		4	
90		BRASS EYELET 4BA.	SUPPLIED BY HARRISONS	4	
89	KA 13174	CHANNEL STIFFENER	CKA 464	1	
88	KA 72578	SUB PANEL ASSY.	DKG 311	1	
87	KA 72264	SUB PANEL ASSY.	DKG 258	1	
86	K30317	CLIP	AKC 170	2	
85	KA 71222	EMERGENCY PANEL LAMP INSTL'N	DKK 42	1	
84	K30320	CLIP	AKC 171	1	
83	A25/12B	BOLT		4	
82	A 27/E3	NUT		1	
81	SP9/C8	SPLIT PIN		2	
80	SP9/C4	SPLIT PIN		1	
79	A33/B28	SCREW		4	
78	K 13897	DISTANCE TUBE	AKA 511	4	
77	F 6241	CLIP	AFF 88	1	
76	G 6240	STUD	AGF 99	1	
75	GA 6323	SLIDE	AGF 212	1	
74	G 6322	BRACKET	AGF 211	1	
73	G 10203	INSULATING PATCH	AGA 296	1	
72	G 6327	DEFLECTOR PLATE	AGF 213	1	
71	KA 6686	CABIN HEATING REGULATOR	AKF 82	1	
70	A25/1B	BOLT		3	
69	G 11031	SYSTOFLEX 12 M/M DIA. x 18 LG.		2	
68	K 11580	PACKING BLOCK	AKA 189	1	
67	TYPE 'Z' HEAD 'B'	PARKER KALON SCREWS No. 2 x 3/16 LG.		6	
66	KA 11522	CABIN HEATER CONTROL	AKA 145	1	
65	KA 71979	SUB PANEL ASSY.	DKG 212	1	
64	A32/B8	SCREW		8	
63 MK 3	KA 70828	INSTRUMENT PANEL ASSY.	EKG 4 MK 3	1	
62	KA 70831	COVER ASSY.	CKG 7	1	
61	KA 11498	ASSY. OF WOODALL DECKING.	DKA 124	1	
60	Q 14650	FIBRE PATCH	AQA 119	1	
59	A32/B12	SCREW		5	
58	D345	CLIP	ADC 130	4	
57	A32/B16	SCREW		30	
56	E 6021	FIBRE PATCH	AEF 112	1	
55	A 27/AP	NUT		4	
54	AGS 162/A	SPRING WASHER		4	
53	A32/A16	SCREW		8	
52					
51	AGS 1541/8	CABLE CLEAT.		4	
50	KA 6498	IGNITION LEADS ASSY.	CKF 42	1	
49	AGS 2001/E1	STIFFNUT		2	
48	SP15/E	WASHER		4	
47	A25/13E	BOLT		2	
46	K 11579	VENTURI MOUNTING BLOCK	AKA 188	1	
45	6A/370	VENTURI	SIS 506/2	1	
44	G 11032	SYSTOFLEX 12 M/M DIA. x 4½"		1	
43	K 14396	TUBE 5/16" O/D x 20G.	T9	1	
42	6A/1409	SUCTION CONNECTION	SIS 506/1	1	
41	K 11583	TUBE 5/16" O/D x 20G	T9	1	
40	AGS 838/3	ELBOW UNION		4	
39	K 11584	TUBE 5/16" O/D x 20G.	T9	1	
38	AGS 838/2	"T" UNION		1	
37	AGS 838/1	STRAIGHT UNION		2	
36	AGS 838/5	RUBBER BUSH		15	
35	AGS 838/4	UNION NUT		15	
34	K 11698	TUBE 5/16" O/D x 20G.	T9	1	
33	K 14648	CLIP	AKA 602	1	
32	AGS 2001/B/1	STIFFNUT			18
31	SP15B	WASHER.			52
30	A25/28	BOLT		2	
29	D7128	SPACER	AGG 93	4	
28	Q 14649	FIBRE PATCH	AQA 118	1	
27	KA 61803	TACHOMETER DRIVE	AKF 225	1	
26	K701.113	SPACER	AKG 934	1	
25	K700.853	MOUNTING RING	AKG 933	1	
24	AGS 2035/8	SHAKEPROOF WASHER		9	
23	SP15A	WASHER		7	
22	AGS 2002/A1	NUT, STIFF		3	
21	A32/A8	SCREW		3	
20	K73134	BLANKING PLATE	AKG 315	1	
19	A32/C40	SCREW		4	
18	6A/685	LUMINOUS SENSITIVE ALTIMETER.	SIS 1144	1	
17	K 11453	SPACER	AKA 90	2	
16	6A/556	LUMINOUS OIL PRESSURE GAUGE.		1	
15	A32/C20	SCREW		4	
14	6A/675	LUMINOUS TURN & BANK INDICATOR.	SIS 506	1	
13	K 11456	SPACER	AKA 93		4
12	A32/C24	SCREW		4	
11	6A/1543	LUMINOUS AIR SPEED INDICATOR	S.I.S. 527	1	
10	A27/CP	NUT		12	
9	SP47/C	SPRING WASHER		12	
8	A33/B32	SCREW		4	
7	89 RV	LUMINOUS R.P.M. INDICATOR	SMITHS' A/C INSTRUMENTS	1	
6	A 27/BP	NUT		27	
5	SP47/B	SPRING WASHER		40	
4		BLACK THREAD		QR	
3	A43/B40	SCREW		2	
2	REF. No. SK 2724	SPRING COVER	SIS 2427	1	
	KL 11477	LAYOUT OF THROTTLE & MIXTURE CONTROL	EKA 108	1	

ITEM No.	PART No.	DESCRIPTION	MATERIAL OR DRG. No.	No. OFF
101				
100				
99				
98	A33/B24	SCREW		2
97				
96				
95	J74301	DISTANCE PIECE	AJG 1023	2
94	KA14296	CONTROL ASSY	CKA 526	1
93	K74645	CLIP	AKG 338	3
92	K74646	CLIP	AKG 339	3

24	415	3568		70
23	380	2577		
22	348	2411		
21	AM361	2247		
20	328	2204		
19	329	2079		
18	319	1906		
17	AM 320	1880		
16	284	1736 ISSUE 2		
15	284	1736		
14	AM 275	1732		
13	AM 275	1688		
12	AM 275	1641		AHT
11	AM 254	1582		A.H.T.
10	AM 254	1544		A.H.T.
9	240	1493		A.H.T.
RETRACED				
ISSUE	MOD. No.	INTERNAL MOD. No.	INTERNAL CLASS	APP.

AUSTER

ASSY. No. EKA 120

SCALE ½, ¼ & FULL SIZE

ASSY. OF CABIN CONTROLS & INSTRUMENTS TO FUSELAGE

P.S.R. H.A.C. F.L.C. C.M.J. C.M. Young

KL 11497 MK 2

EKA 123 MK 2