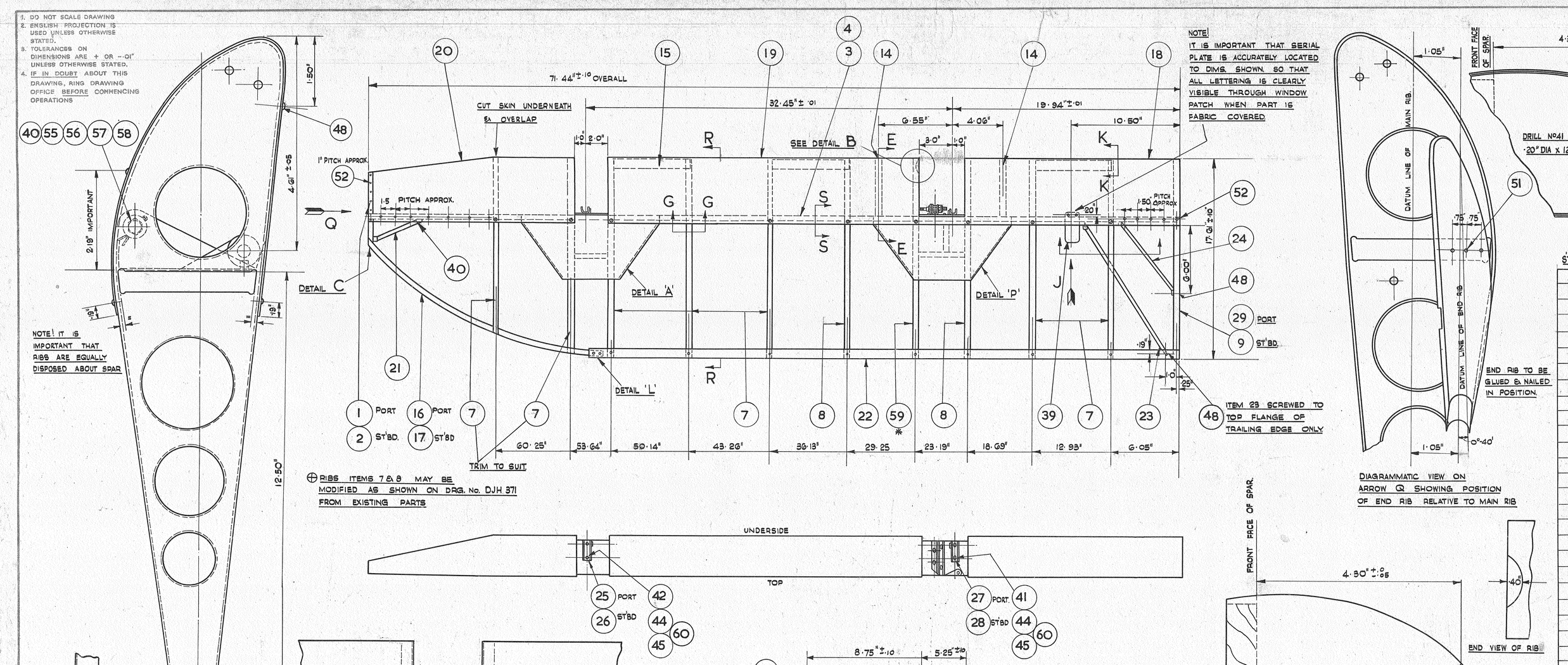
1. DO NOT SCALE DRAWING
2. ENGLISH PROJECTION IS USED UNLESS OTHERWISE STATED.
3. TOLERANCES ON DIMENSIONS ARE + OR −·01" UNLESS OTHERWISE STATED.
4. IF IN DOUBT ABOUT THIS DRAWING, RING DRAWING OFFICE BEFORE COMMENCING OPERATIONS



STBD. AILERON ONLY.

60	DHS 23/1	SHRINKAGE WASHER		1B L.H. 1B R.H.
59	K 81515/R	AILERON LONG RIB	*	1 - L.H. 1 - R.H.
58	A53/6S	SLOTTED NUT		1 - L.H. 1 - R.H.
57	SP14/6	WASHER		1 - L.H. 1 - R.H.
56	A8033	BUSH	ADH 244	1 - L.H. 1 - R.H.
55	KB1598	SPIGOT BOLT	AKH 423	1 - L.H. 1 - R.H.
54	TNPD 419	POP RIVET		2 - L.H. 2 - R.H.
53		CEMENT COATED NAILS	19G. X 5/8"	AS REQD
52		CEMENT COATED NAILS	18G X 1/2"	" "
51		CEMENT COATED NAILS	19G X 1"	" "
50	AGS 2001/B1	STIFF NUT		1 - L.H. 1 - R.H.
49	AGS 248/25	C'SK SCREW		1 - L.H. 1 - R.H.
48	HEAD'M'	No.4x1/8" PARKER KALON SC'W.	TYPE 'Z'	100 - L.H. 100 - R.H.
47	AGS 252/19	WOODSCREW		4 - L.H. 4 - R.H.
46	AGS 252/25	WOODSCREW		4 - L.H. 4 - R.H.
45	AGS 2001/C1	STIFFNUT		9 - L.H. 9 - R.H.
44	E 80142	WASHER	AEH 114	5 - L.H. 5 - R.H.
43	A15Y/1C	BOLT		12 - L.H. 12 - R.H.
42	A26-6C	BOLT		2 - L.H. 2 - R.H.
41	A26-10C	BOLT		7 - L.H. 7 - R.H.
40	SP9/CB	SPLIT PIN		1 - L.H. 1 - R.H.
39	E 80300	SERIAL PLATE	AEH 170	1 - L.H. 1 - R.H.
38	E 80318	LOCKING STRIP	AEH 174	6 - L.H. 6 - R.H.
37	J 80532	PLATE	AJH 41	1 - L.H. 1 - R.H.
36	K 81448/R	BRACKET	AKH 400 R/H	1
35	K 81448/L	BRACKET	AKH 400 L/H	1
34	K 81447	AILERON CONTROL FITTING	AKH 399	1 - L.H. 1 - R.H.
33	K 81446/R	BRACKET	AKH 398/R	1
32	K 81446/L	BRACKET	AKH 398/L	1
31	A 867	CONTROL POINT GUSSET	ADH 78	4 - L.H. 4 - R.H.
30	E 80140	AILERON AUX. RIB	AEH 89	1 - L.H. 1 - R.H.
29	JA 81453/L	AILERON LONG RIB	CJH 408/L	1 - L.H.
28	JA 81508/R	AILERON HINGE FITTING	AJH 390/R	1
27	JA 81508/L	AILERON " "	AJH 390/L	1
26	J 81509/R	AILERON " "	AJH 391/R	1
25	J 81509/L	AILERON " "	AJH 391/L	1
24	J 81451	INBOARD BRACE	AJH 369	1 - L.H. 1 - R.H.
23	J 81519	INBOARD "	AJH 396	1 - L.H. 1 - R.H.
22	J 81438	TRAILING EDGE	AJH 361	1 - L.H. 1 - R.H.
21	A899	OUTBOARD BRACE	ADH 83	1 - L.H. 1 - R.H.
20	J81441	LEADING EDGE SKIN	AJH 364	1 - L.H. 1 - R.H.
19	J81440	LEADING " "	AJH 363	1 - L.H. 1 - R.H.
18	J81439	" " " "	AJH 362	1 - L.H. 1 - R.H.
17	AA 853/R	TIP BOW TUBE & ATTACH. MT.	CDH 44/R	1
16	AA 853/L	" " " "	CDH 44/L	1
15	E 80139	BALANCE WEIGHTS	AEH 92	3 - L.H. 3 - R.H.
14	K 81439/L	BULKHEAD RIBS	AKH 401/L	2 - L.H. 2 - R.H.
13	AS2220/304	RIVET 3/32 C'SK		2 - R.H.
12				
11	J 81450	AILERON AUX. SPAR OUT'BD	AJH 368	1 - L.H. 1 - R.H.
10	E 80141	AILERON " " IN. BD.	AEH 88	1 - L.H. 1 - R.H.
9	JA 81453/R	AILERON LONG RIB	CJH 408/R	1 - R.H.
8	K 81437	" " "	CKH 395/2	2 - L.H. 2 - R.H.
7	K 81436	" " "	CKH 395/1	7 - L.H. 7 - R.H.
6				
5				
4	JA 81380/R	AILERON SPAR ASSY.	EJH 323/R	1 R.H.
3	JA 81380/L	" " "	EJH 323/L	1 L.H.
2	K 81445/R	AILERON END RIB	AKH 397/R	1 R.H.
1	K 81445/L	" " "	AKH 397/L	1 L.H.

ITEM No.	PART No.	DESCRIPTION	MATERIAL OR DRG. No.	No OFF

K	CIVIL AMD	3422		R.E.B.	
J	CIVIL AMD	3312			
H	CIVIL AMD.	3088		R.E.B.	
G	CIVIL AMEND	3023		R.E.B.	
F	CIVIL MOD	2893			
E	CIVIL AMEND	2442		R.E.B.	
D	CIVIL AMEND	2361		R.E.B.	
C	CIVIL MOD.	2148		R.E.B.	
ISSUE	MOD. No.	INTERNAL MOD. No.	INTERNAL CLASS	APP.	R.T.O.

TYPE: AUSTER J5F.

ABCDEFGHJKLMNOPQRSTUVWXYZ

This drawing is provided in accordance with original Auster/Beagle applicability for use with the initial enquirers' aircraft ONLY.

CORRECT APPLICATION TO THE AIRCRAFT IS THE RESPONSIBILITY OF THE ENQUIRER AND HIS ENGINEER AND NOT OF "AUSTER SPARES" OR LEICESTERSHIRE MUSEUM'S.

Its supply does not confer any right to produce and trade in any of the components. Enquiries for these should be sent to:-

"Auster Spares", Carr Farm, Thorney, Newark, Notts., NG23 7DQ, England
Tel: (01 52 2728017
Email: bakerdavcaa@gmail.com

cm

PROTECTIVE TREATMENT	ASSY. No. DJH 387		
	SCALE: 1/4 - 1/2 & 1/1	DRAWN: G. STEVENS	CHECKED: T.H.M.
AUSTER AIRCRAFT LTD. REARSBY, LEICESTER.		STRESS APPROVAL: F.W.V.	TRACED: D.H.
		DESIGN APPROVAL: R.E.B. 4-8-51	TRACING CHECKED:
TITLE: AILERON FRAME ASSY.		APPROVED: R.T.O.	PART No. JA 81435 L/R
			DRG. No. EJH 358 L/R