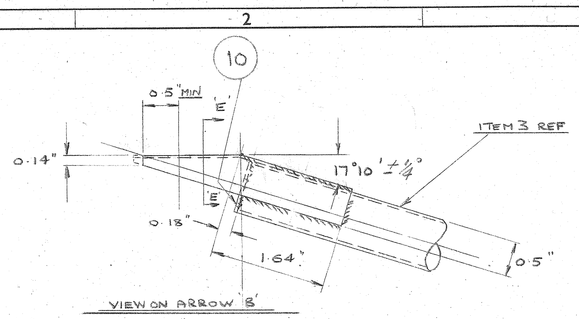
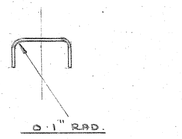
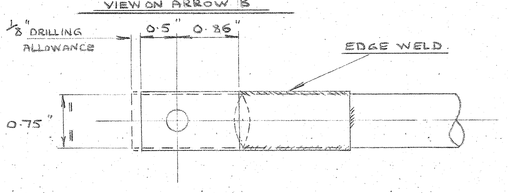
1. DO NOT SCALE DRAWING.
2. ENGLISH PROJECTION IS USED UNLESS OTHERWISE STATED.
3. TOLERANCES ON DIMENSIONS ARE ± OR − '01" UNLESS OTHERWISE STATED.
4. IF IN DOUBT ABOUT THIS DRAWING, RING DRAWING OFFICE BEFORE COMMENCING OPERATIONS.



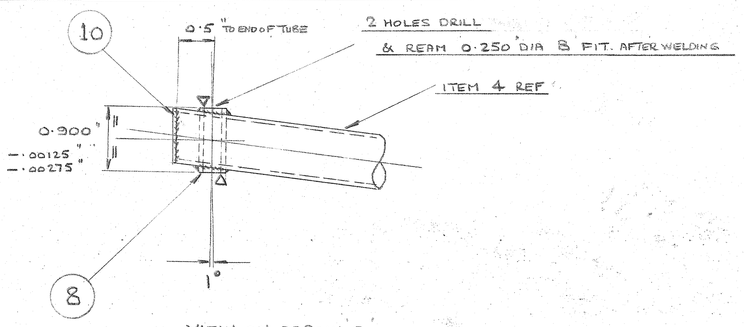
VIEW ON ARROW 'B'



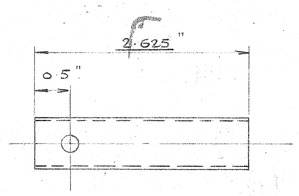
SCRAP SECTION E-E

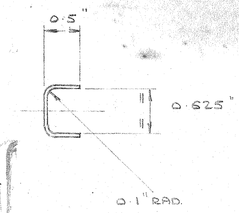


DETAIL OF ITEM 7.

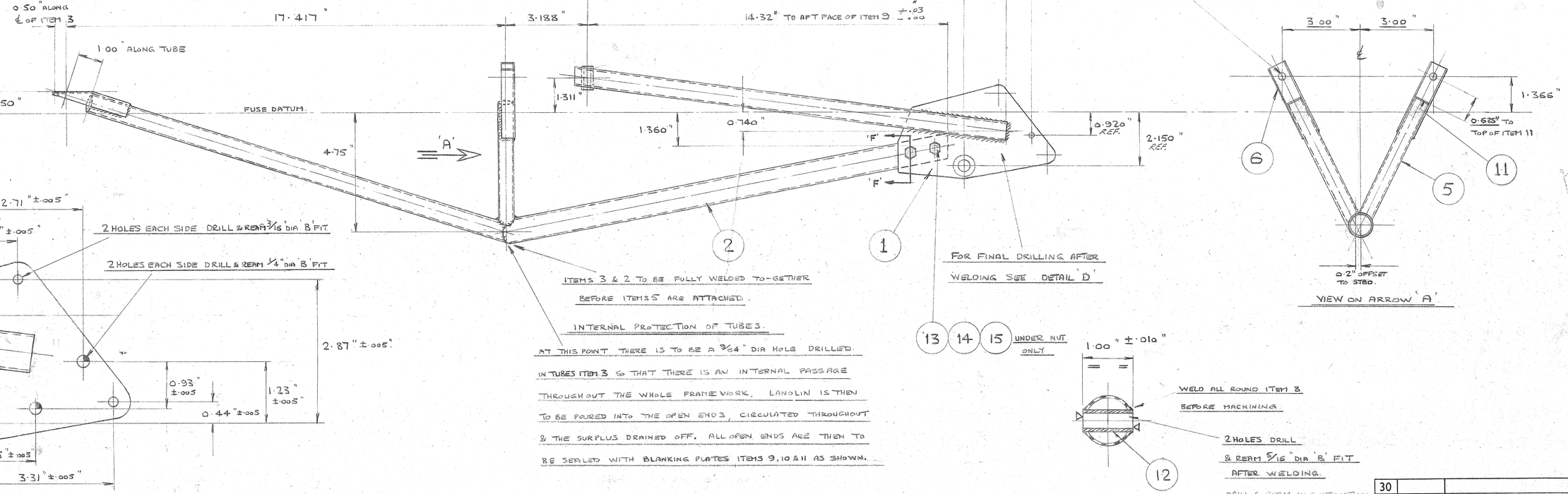


VIEW ON ARROW 'C'





DETAIL OF ITEM 6



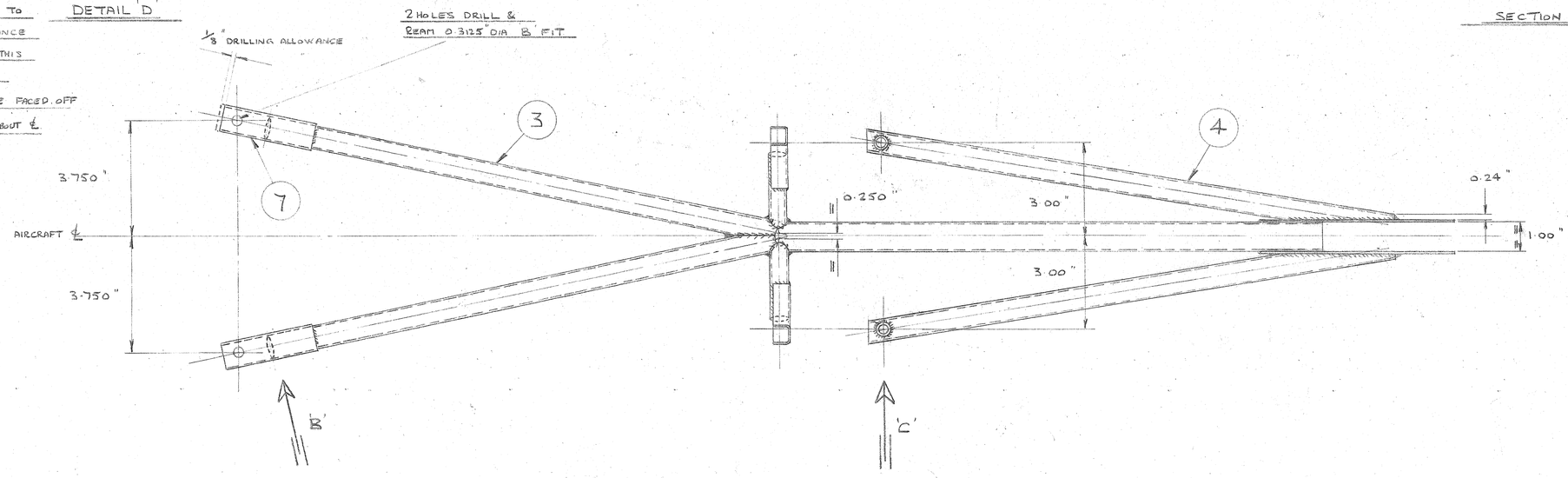
INTERNAL PROTECTION OF TUBES.

AT THIS POINT THERE IS TO BE A 3/64" DIA HOLE DRILLED IN TUBES ITEM 3 SO THAT THERE IS AN INTERNAL PASSAGE THROUGHOUT THE WHOLE FRAMEWORK. LANOLIN IS THEN TO BE POURED INTO THE OPEN ENDS, CIRCULATED THROUGHOUT & THE SURPLUS DRAINED OFF. ALL OPEN ENDS ARE THEN TO BE SEALED WITH BLANKING PLATES ITEMS 9, 10 & 11 AS SHOWN.

REAM THROUGH 0·4995"/0·5005" DIA (½" DIA 'B' FIT). CSK WASHERS TO 0·03" DEEP AT 90°. THE DISTANCE BETWEEN THE PLATES ITEM 1 AT THIS POINT MUST BE 1·00" ± ·010"

FACES ACROSS WASHERS TO BE FACED OFF TO 1·205/1·195" EQUIDISTANT ABOUT ℄

DETAIL 'D'



1 OFF PER AIRCRAFT

D.O. REF FOR GEOMETRY SEE DRG. ESK3375

ITEM No	PART No	DESCRIPTION	MATERIAL OR DRG. No	No. OFF.
30				
29				
28				
27				
26				
25				
24				
23				
22				
21				
20				
19				
18				
17				
16				
15	SP15G	WASHERS		2
14	BAS 2002-G-1	NUTS 5/16" BSF		2
13	A2S-12G	BOLTS 5/16" BSF		2
12	JT8399	TUBE 7/16" DIA x 14 SWG	T35	2
11	JT8404	SHEET 22 SWG 5/8 DIA	S510	2
10	JT8403	SHEET 22 SWG ¾" DIA	S510	4
9	JT8402	SHEET 22 SWG 1" DIA	S510	1
8	JT8338	TUBE ⅜"/D x 14 SWG	T35	2
7	JT8387	SHEET 16 SWG	S514	2
6	JT8386	SHEET 18 SWG	S514	2
5	JT8335 5/8	TUBE ⅝"/D x 20 SWG	T45	ILH 1RH
4	JT8334 ½	TUBE ½"/D x 17 SWG	T45	ILH 1RH
3	JT8333 ⅜	TUBE ⅜"/D x 20 SWG	T45	ILH 1RH
2	JT8332	TUBE 1"/D x 20 SWG	T45	1
1	JA183715	SIDE PLATES	CJA3054	ILH 1RH

AIRCRAFT	A109.	PROTECTIVE TREATMENT	SCALE	ASSY. NOS.
		INSIDE - SEE NOTE B + AS + AT	½ & 1/1	EJA3029
		+ SILVER OUTSIDE	WELDING DATA	ROD BSS 1453 TYPE A1
			FLUX TYPE OXY-ACET	
			DRAWN: NHE 8-3-63	CHECKED: 11-3-63
			TRACED:	TRACING CHECKED
			STRESS APPROVAL:	
			DESIGN APPROVAL:	
			WEIGHT: ESTD. ACTUAL	

APP.	MOD. No	ISSUE
AI2I	TIAI50	TIAI50
A	2	1

BEAGLE-AUSTER AIRCRAFT LTD. LEICESTER.

TITLE. TOWING HOOK MOUNTING STRUCTURE

PART NO. JA183315

DRG. NO. EJA3055

RECEIPTS HJK