DRG. Nº JA·47[illegible]
PART Nº JL12223

DO NOT SCALE DRAWING
WORKING TO BE CARRIED OUT TO
(AND UNLESS OTHERWISE
STATED
TOLERANCES ARE + OR -
UNLESS OTHERWISE STATED
IF IN DOUBT ABOUT THIS
DRAWING, SEE DRAWING
OFFICE. DO NOT COMMENCE
WORK.

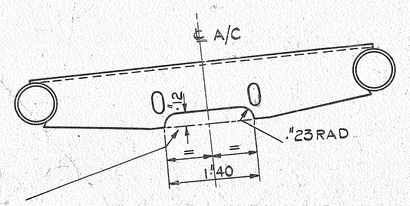
This drawing is provided in accordance with original Auster/Beagle applicability for use with the initial enquirers' aircraft ONLY.

CORRECT APPLICATION TO THE AIRCRAFT IS THE RESPONSIBILITY OF THE ENQUIRER AND HIS ENGINEER AND NOT OF "AUSTER SPARES" OR LEICESTERSHIRE MUSEUMS.

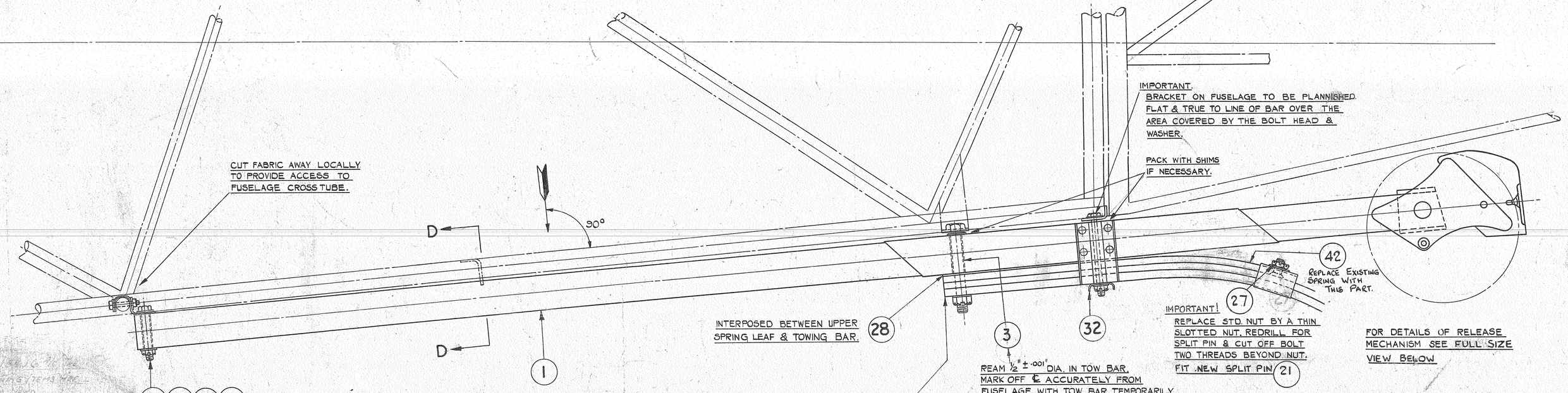
Its supply does not confer any right to produce and trade in any of the components. Enquiries for these should be sent to:-

"Auster Spares", Carr Farm, Thorney, Newark, Notts., NG23 7DD, England
Tel: 01 52 2778817
Emails: bakerdaveaa@gmail.com

cm



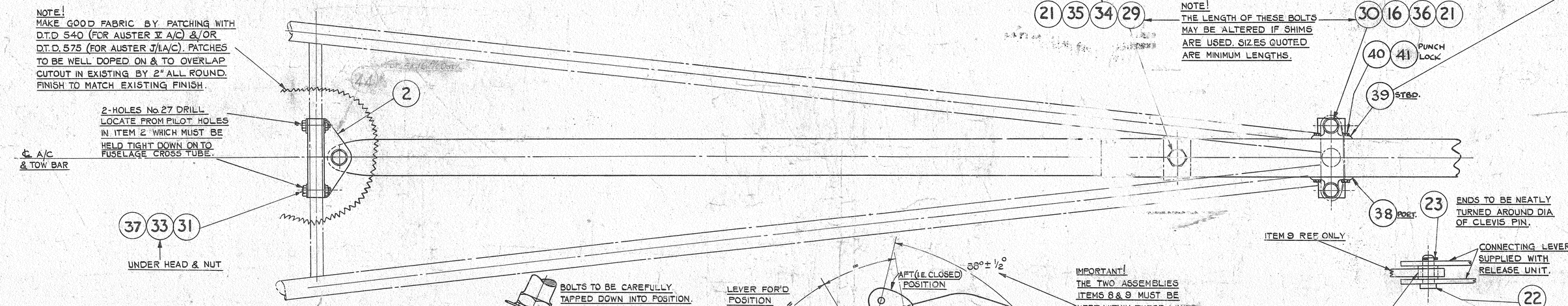
CUT BRIDGE PIECE AWAY LOCALLY TO CLEAR TOW BAR. THE .12 DIMSN. MAY BE INCREASED TO .18 AS AN ABSOLUTE MAXIMUM. TOW BAR NOT SHOWN & NOT TO SCALE.

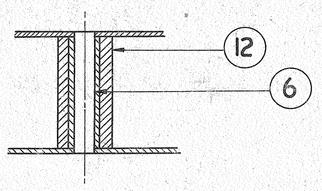


FOR DETAILS OF RELEASE MECHANISM SEE FULL SIZE VIEW BELOW

SECTION D.D.

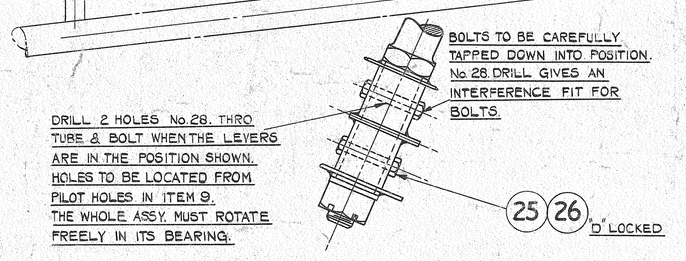
APPLICABLE TO AUSTER V AIRCRAFT ONLY.

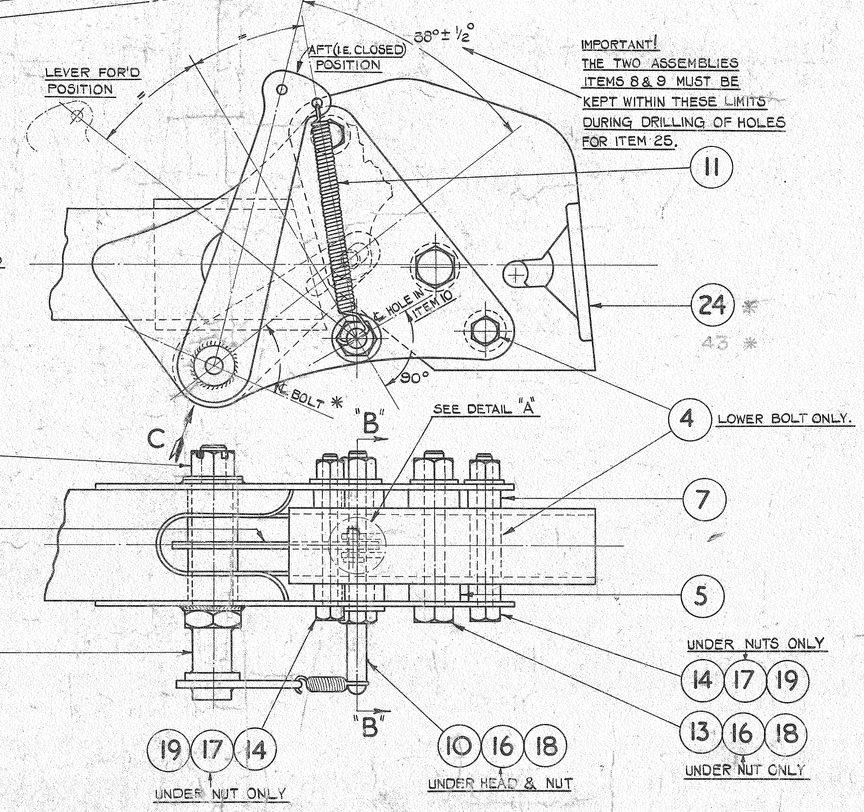




SECTION B.B.

BOLT NUT & WASHERS NOT SHOWN





DETAILS OF RELEASE MECHANISM. (COMPLETE FOR CIVIL A/C ON MOD 1344.

FOR ADDITIONAL BRKT. AND TERM. BLOCK FOR MILITARY A/C SEE DRG. Nº DJA605

IN ORDER TO ENSURE HOLE IN BRACKET LINING UP WITH HOLE IN AIRFRAME BRACKET BEAM MUST BE OFFERED UP TO ℄ (WITH PORT BRKT IN POSITION ON BEAM & BOLTED TO FRAME BRACKET) AND RIGIDLY CLAMPED IN POSITION. BOLTS FIXING PORT BRACKET TO BEAM SHOULD THEN BE REMOVED & STBD. BRACKET FIXED TO FRAME BRKT. WITH THE AID OF A SCRIBER MARK OFF HOLES IN BEAM ON FACE OF STBD. BRKT. REMOVE BOLTS & BEAM. DRILL HOLES WITH No. 27 DRILL IN BRKT. FIX BOTH BRACKETS TO BEAM WITH 3 4BA BOLTS & DRILL OUT 4TH HOLE WITH No 12 DRILL. FIT 2BA BOLTS IMMEDIATELY AFTER DRILLING. DRILL OUT REMAINING 3 HOLES EACH TIME REMOVING ONE BOLT ONLY & REPLACING WITH LARGER BOLT AFTER DRILLING.

44	JA12[illegible]	[illegible]			
43	15099	ROLLER	AJA1675	1
42	50314	LEAF SPRING.	AJE81.	1.
41	AIGV/CP	NUT. A27CP		4
40	AV/7C	BOLT A25/17C		4
39	J12203	SUPPORT MEMBER	AJA475	1
38	J12394	SUPPORT MEMBER	AJA 612	1.
37	B.P.1	ODDIE NUT	——	2.
36	AIGV/ES.	NUT A27ES	——	3
35	AIGV/JS.	NUT A27JS	——	1
34	AGS. 160 F.	WASHER	——	1
33	AGS. 160 B.	WASHER	——	4
32	J12204	BRACKET	AJA 476	1
31	AI/7B	BOLT A25/7B	——	2
30	AI5V/7E	BOLT A25/7E	——	2
29	AI5V/2BJ	BOLT A25/2BJ	——	1
28	J12253	DAMPER	AJA 484	1
27	AGS. 572/C	THIN SLOTTED NUT A27SS	——	1
26	AIGV/BT	THIN NUT. A27BT	——	2
25	AI/6B	BOLT A25/6B	——	2
24	JA12272	MODIFIED S.F.II. RELEASE	AJA 603	1
23	AGS. 784/1	SPLIT PIN	——	1
22	SPA/B2	CLEVIS PIN	——	1
21	AGS. 784/3A	SPLIT PIN	——	6
20	AI6/V6S	SLOTTED NUT A27CS	——	1
19	CP1	ODDIE NUT AGS 901 C1	——	2
18	EP1	ODDIE NUT	——	2
17	AGS160/C	WASHER SP13C	——	2
16	AGS160/D	WASHER SP13E	——	9
15	AGS160/E	WASHER SP18G	——	1
14	AI/15C	BOLT A25/15C	——	2
13	AI/15E	BOLT A25/15E	——	2
12	J12250	RUBBER BUSH	AJA 491	1
11	J12259	SPRING	AJA 498	1
10	J12258	STUD	AJA 497	1
9	JA 12232	LEVER ASSY.	AJA 479	1
8	JA 12246	LEVER & BOLT ASSY.	AJA 487	1
7	J12251	SPACER	AJA 492	4
6	J12248	DISTANCE PIECE	AJA 490	1
5	J12252	SPACER	AJA 493	2
4	J12248	DISTANCE PIECE	AJA 489	1
3	J12202	BUSH	AJA 474	1
2	J12192	BRACKET	AJA 469	1
	JA 12205	GLIDER TOWING BEAM	EJA 477	1

3	Am. 901	3438			
2	Am. 275	1732			
1	MOD 1344	1312	S.o.c.		

A ITEM 42 ADDED. & NOTE
ITEMS 38 39 & 40 NOTE ADDED.
ITEM 41 ADDED.
B NOTES RE TERMINAL BLOCK ADDED
C ITEM 29 WAS 28J. ITEM 37 ADDED.

AUSTER

EJA 823
DJA605 EJA 435
1/2 & 1/1
G.E. WOODS.
ASSEMBLY OF GLIDER TOWING BEAM TO A/C
P.L.C. M.K.P.Co. 9/11/45
H.A.C. JL.12223
P.L.C. EJA 478