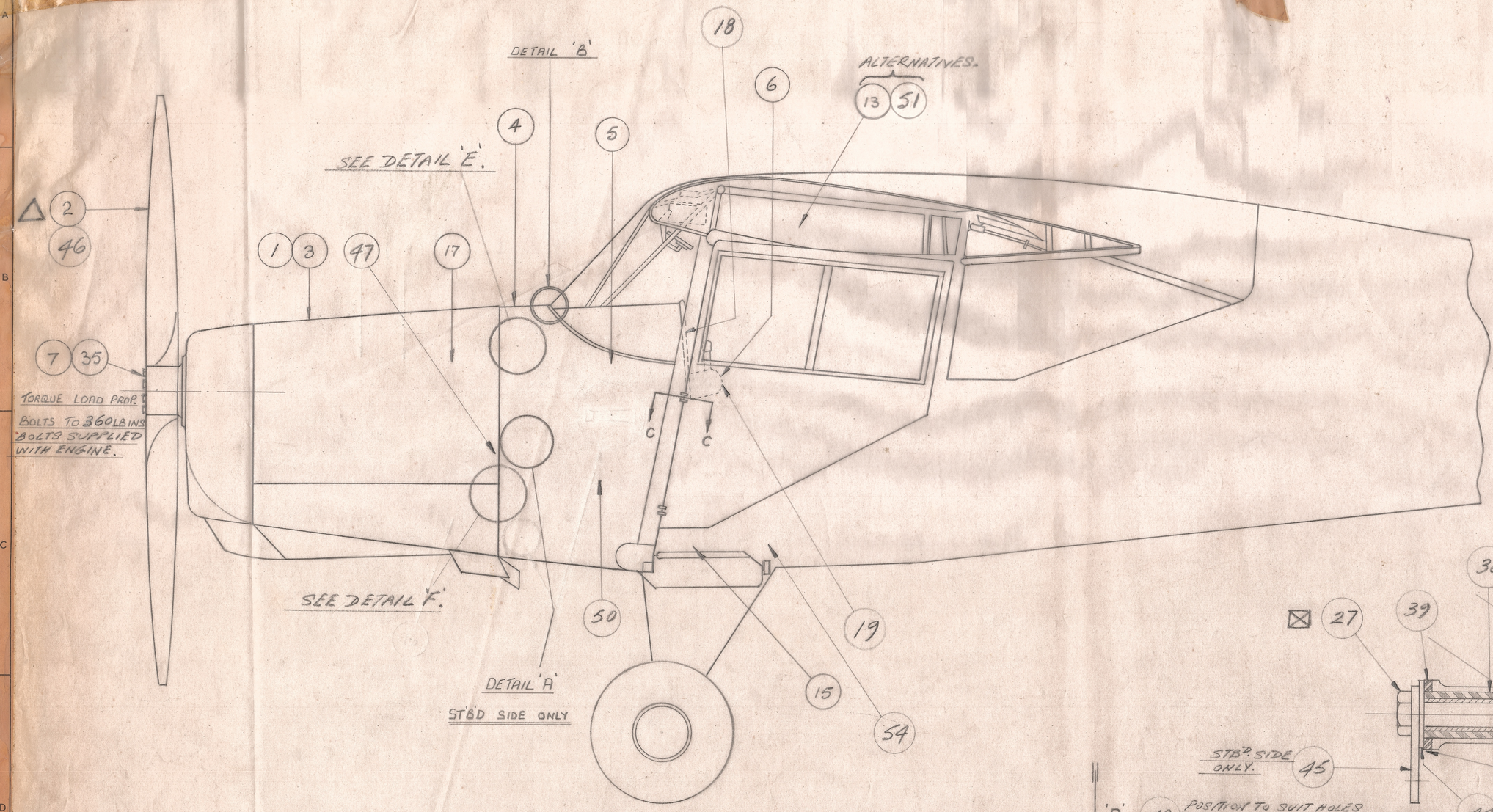
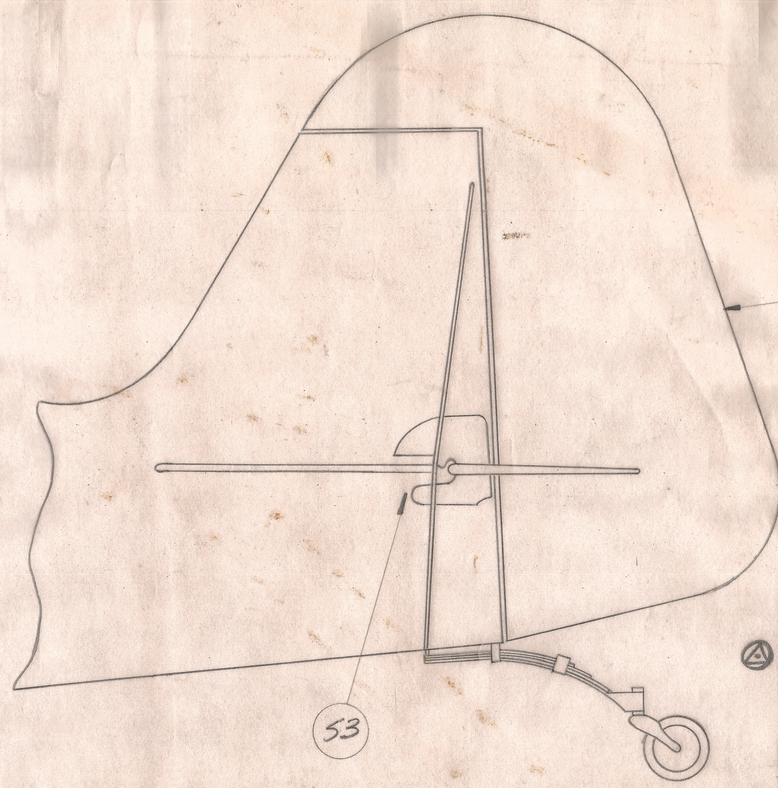
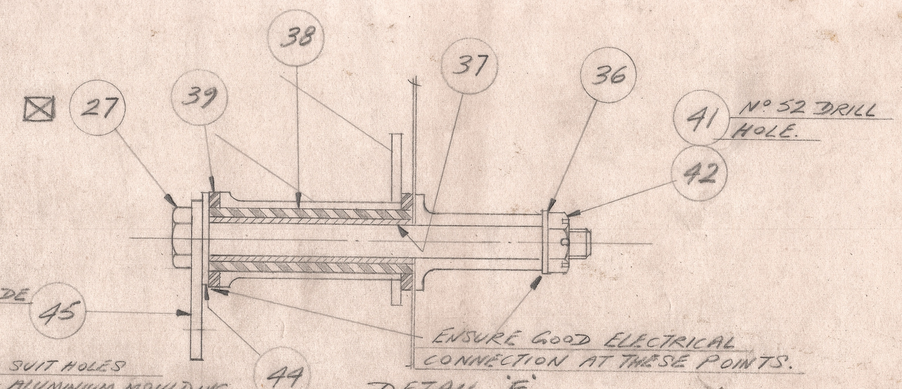
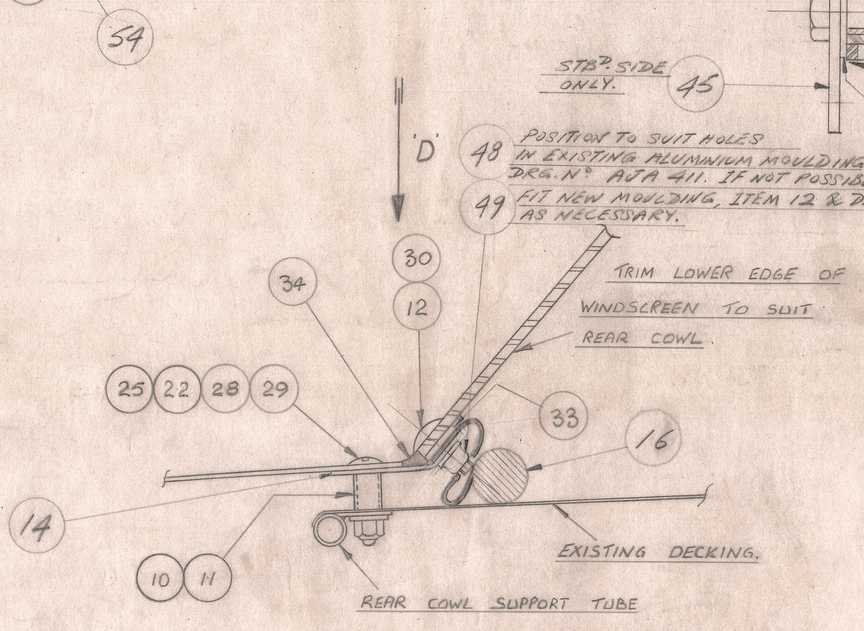
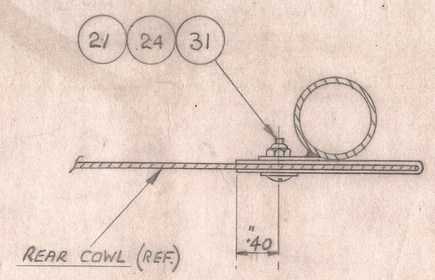
ISSUE	AM'D MOD.	ALT: No.	DATE	S.A.	D.

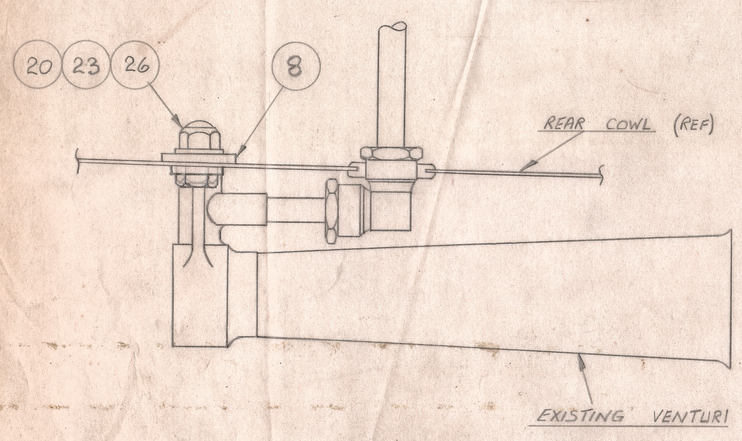


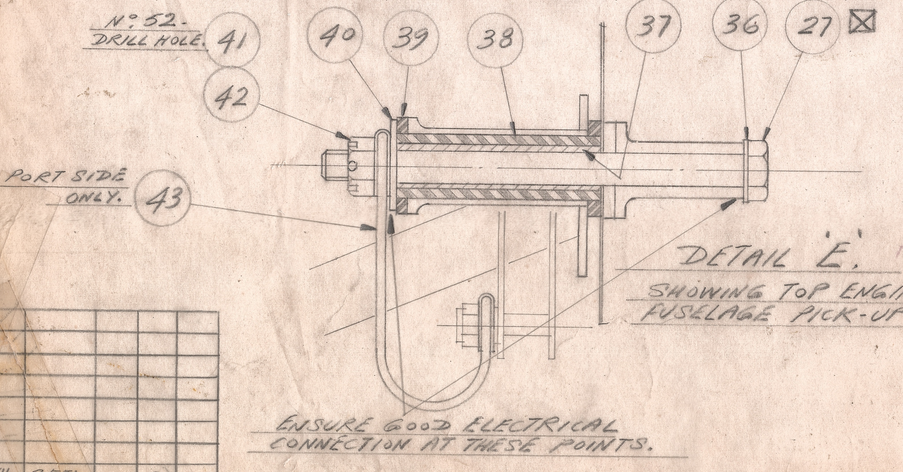


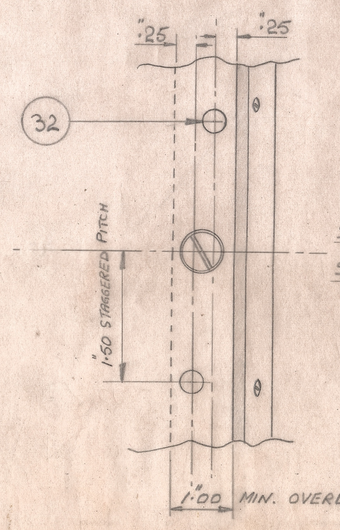












54	JL.700890	ASSY. OF SHOCK CORD COVERS	27G 2438		1
53	J.20105	CONNECTOR LINK.	AJA 309		4
52	JL.15921	ASSY. OF TAIL SURFACES.	EUA 2014		1
51	J.701811	DATA PLATE. (KNOTS)	AJA 1768		1
50	JL.701734	G.A. OF SOUND PROOFING.	DTG 2754		1
49	AGS.163 304	3/32 DIA. C'SK A2 RIVET			24
48	AGS.2008 B1	ABA. ANCHOR NUT.			12
47	JL.16074	ASSY. OF EQUIPMENT ON FIREWALL.	EUA 2092		1
46	IA 175/	PROPELLER.	McCAULEY		1
45	J.62366	LUG EARTH. (BATT. TO FUSE. STRUCT.)	AJF 1039		1
44	J.15936	WASHER.	AJA 2025		2
43	J.62357	EARTH LEAD.	AJF 1035		1
42	SP.9/C8	SPLIT PIN.			4
41	A27/3S	7/8" BSF. NUT.			4
40	J.15937	WASHER.	AJA 2025		2
39	J.61995	RUBBER WASHER.	AJF 915		8
38	J.61994	RUBBER BUSH.	AJA 914		4
37	J.62017	DISTANCE TUBE.	AJF 922		4
36	SP.14J	WASHER.			4
35		LOCKING WIRE. 22G	DTD 189		AS REQ'D
34		PLASTIC METAL			AS REQ'D
33		"PRESTIK" TAPE			AS REQ'D
32	AS 2228/405	M. Hº RIVET			AS REQ'D
31	A32-B16	RºHº SCREW			4
30	A34-B20	RAISED HEAD SCREW			10
29	AS 1248 6C	M. Hº BOLT			2
28	AS 1248 4C	M. Hº BOLT			2
27	A25/38J	3/8" BSF. BOLT.			4
26	AGS 2002 E1	NUT			2
25	AGS 2002 C1	NUT			4
24	AGS 2002 B1	NUT			4
23	SP.15.E	WASHER			2
22	SP.15.C	WASHER			4
21	SP.15 B	WASHER			4
20	A25-1E	BOLT			2
19	JL.62521	M.C.D.S. TO ENGINE CONTROLS	EUF 1123		1
18	JL.701801	ARRANGEMENT OF INSTRUMENTS	EUG 2780		1
17	JL.701706	INSTL OF ELECTRICS	FJK.343		1
16	J.16060	SEALING STRIP.	AJA 2089		1
15	JL 700890	INSTL OF SHOCK CORD COVER	DJG 2438		1
14	J.16059	ANGLE. 20 SWG.	L.16		1
13	J70133	DATA PLATE (M.P.H.)	DJG 2468		1
12	J15827	ALUMINIUM MOULDING	AJA 1874		1
11	J.16064	DISTANCE TUBE. 5/16 DIA. I/D x 1.50 LONG	T.35		2
10	J.16063	DISTANCE TUBE. 5/16 DIA. I/D x .35 LONG	T.35		2
9	JL 62012	ENGINE INSTALLATION (160 HP).	FJF 920	*	1
8	D.7103	SUPPORT WASHER	ADG 143		2
7	J.61853	PROPELLER BLANKING PLATE	DJF 881		1
6	JL.61843	ASSEMBLY OF ENGINE CONTROLS TO FUSELAGE	DJF 874		1
5	JL.62520	ASSEMBLY OF ENGINE CONTROL RUNS	EUF 1423		1
4	JA.16075	REAR COWL & FIREWALL ASSY	EUA 2093		1
3	JL.61996	ASSY. OF COWLINGS	EUF 1091		1
2	IA 200/ FAM 8046	PROPELLER	McCAULEY	△	1
1	JL.62011	ENGINE INSTALLATION (150 H.P.)	FJF 920	*	1
ITEM	PART Nº	DESCRIPTION		MATERIAL OR DRAWN	Nº REQ'D

⊠ ATTACHMENT BOLTS, ITEM 27, TO BE TORQUE LOADED TO 200 lb. ins. ENSURE THAT DISTANCE TUBES, ITEM 37, ARE CLAMPED TIGHT.

△ FOR 1ST. A/C ONLY. (JSG CONVERTED TO JSV. D.O. REF.)

FOR INSTALLATION OF NAV. LIGHTS, CABIN LIGHTS & HEATED PITOT HEAD SEE DRG. Nº –

ON JSV A/C BATTERY EARTH CABLE ATTACHES TO LUG, ITEM 45, SHOWN AT DETAIL 'F'.

THIS FINAL FUSELAGE SHOWS THE JSV STANDARD AFTER THE CONVERSION OF EXISTING JSB, JSG, JSH & JST A/C.

* ITEMS 1 & 9 ARE ALTERNATIVES AS STATED ON DRG. Nº EJ 166.

ASSEMBLED ON DRG. Nº EJ 166.

EXISTING FIN & RUDDER WILL REMAIN BUT TAILPLANE & ELEVATOR WILL BE REPLACED BY SURFACES AS ITEM 52.

ISSUE	AM'D MOD. Nº	INTERNAL MOD. Nº	CLASS	APP.	R.T.O.
A	CYLD 3581		J1		

TYPE : JSV.

FOR ALL LIMITS NOT SHOWN ON DRG. SEE DATA SHEETS

DRAWN	S.D. ANDREWS	CHECKED	M.G. RUSSELL	TRACED		TRACING CHECKED	
DATE	7-10-59	DATE	28-3-60	DATE		DATE	

SCALE 1/4 : 1/8 — PROTECTIVE TREATMENT — STRESS APP. — DESIGN APP.

AUSTER AIRCRAFT LIMITED, REARSBY, LEICESTER, ENGLAND.

TITLE: FINAL FUSELAGE ASSEMBLY

PART Nº JL 15828

DRG Nº EJA 1875

LETTER REFS. USED :- A B C D E F G H J K L M N P Q R S T U V W X Y Z

NOTE REFS. USED :-

FORM A4-4 SIZE FOUR 40"x30"