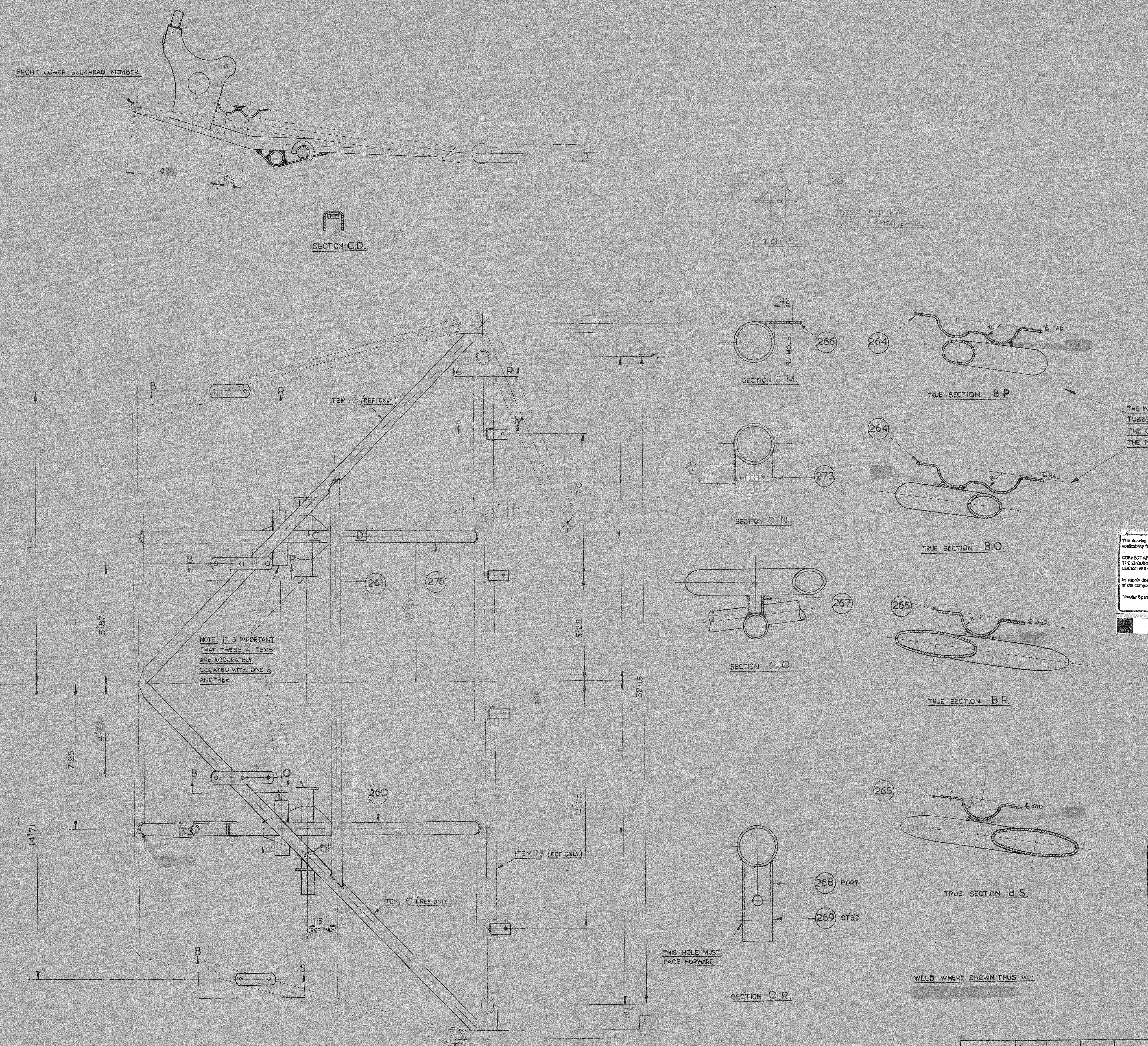
1. DO NOT SCALE DRAWING
2. ENGLISH PROJECTION IS USED UNLESS OTHERWISE STATED.
3. TOLERANCES ON DIMENSIONS ARE + OR – ·01" UNLESS OTHERWISE STATED.
4. IF IN DOUBT ABOUT THIS DRAWING RING DRAWING OFFICE BEFORE COMMENCING OPERATIONS


FRONT LOWER BULKHEAD MEMBER
4"·95
1"·13
SECTION C.D.
266
DRILL OUT HOLE WITH Nº 24 DRILL
HOLE
·40"
SECTION B-T
·42
266
HOLE
SECTION C.M.
1·00"
273
SECTION C.N.
267
SECTION C.O.
268 PORT
269 ST'BD
THIS HOLE MUST FACE FORWARD
SECTION C.R.
264
℄ RAD
R
TRUE SECTION B.P.
264
℄ RAD.
R
TRUE SECTION B.Q.
265
℄ RAD
R
TRUE SECTION B.R.
265
℄ RAD
R
TRUE SECTION B.S.
B
T
B
R
R
ITEM 16 (REF. ONLY)
G
G
M
7"·0
C
N
C
D
P
B
261
276
8"·33
5"·25
14"·45
5"·87
℄ AIRCRAFT
NOTE! IT IS IMPORTANT THAT THESE 4 ITEMS ARE ACCURATELY LOCATED WITH ONE & ANOTHER
1"·62
32"·13
4"·63
7"·25
B
Q
260
12"·25
ITEM 73 (REF ONLY)
C
C
ITEM 15 (REF ONLY)
14"·71
1"·5 (REF. ONLY)
B
S
B
T
7"·5
8"·0

THE INNER HOUSINGS TO BE WELDED TOUCHING THE TUBES AS SHOWN AT SECTIONS 'B.P' & 'B.Q'.
THE OUTER HOUSINGS TO BE WELDED TO ALIGN WITH THE INNER HOUSINGS AS SHOWN IN SIDE VIEW.

WELD WHERE SHOWN THUS

This drawing is provided in accordance with original Auster/Beagle applicability for use with the initial enquirers' aircraft ONLY.

CORRECT APPLICATION TO THE AIRCRAFT IS THE RESPONSIBILITY OF THE ENQUIRER AND HIS ENGINEER AND NOT OF "AUSTER SPARES" OR LEICESTERSHIRE MUSEUMS.

Its supply does not confer any right to produce and trade in any of the components. Enquiries for these should be sent to:-

"Auster Spares", Carr Farm, Thorney, Newark, Notts., NG23 7DQ, England
Tel: 0152 2778617
Email: bakerdaveaa@gmail.com

cm

ITEM Nº	PART Nº	DESCRIPTION	MATERIAL OR DRG. Nº	NºOFF
276	QA 13092	BRAKE PEDAL SUPPORT TUBE ASSY. (STBD)	CQA3	1
275				
274				
273	QA 13789	BRACKET	AJA 1154	2
272				
271				
270				
269	G.10733	TUBE	AGA 267	1
268	G10734	TUBE	AGA 266	1
267	G.10738	TUBE	AGA 150/1	2
266	A.1111	LUG	ADA 106	5
265	C139/2	RUDDER PEDAL SHAFT BRG. HOUSING	ADA 152/2	2
264	C.140/2	RUDDER PEDAL SHAFT BRG. HOUSING	ADA 153/2	2
261	K.11685	CHANNEL	ST100/1	1
260	QA 13091	BRAKE PEDAL SUPPORT TUBE ASSY (PORT)	CQA2	1

PROTECTIVE TREATMENT
ASSY. Nºs SEE SH-T 1
SCALE: 1/2 & 1/1
DRAWN: 7-9-51
CHECKED:
TRACED: B.E.T.
TRACING CHECKED: C.M. Young
APPROVAL
DESIGN APPROVAL
APPROVED RTO
TAYLORCRAFT AEROPLANES (ENGLAND) LTD., LEICESTER.
TITLE: FUSELAGE FRAME ASSY.
PART Nº SEE SH-I 1
DRG. Nº EJA 1600 SH-I 4

B	CIVIL AMEND.	3424			
A	CIVIL MOD	2746			
ISSUE	MOD. Nº	INTERNAL MOD. Nº	INTERNAL CLASS	APP.	RTO

TYPE: CIVIL A/C J5F, J5K, J5L.

LETTERS USED:- SEE SHEET 1.