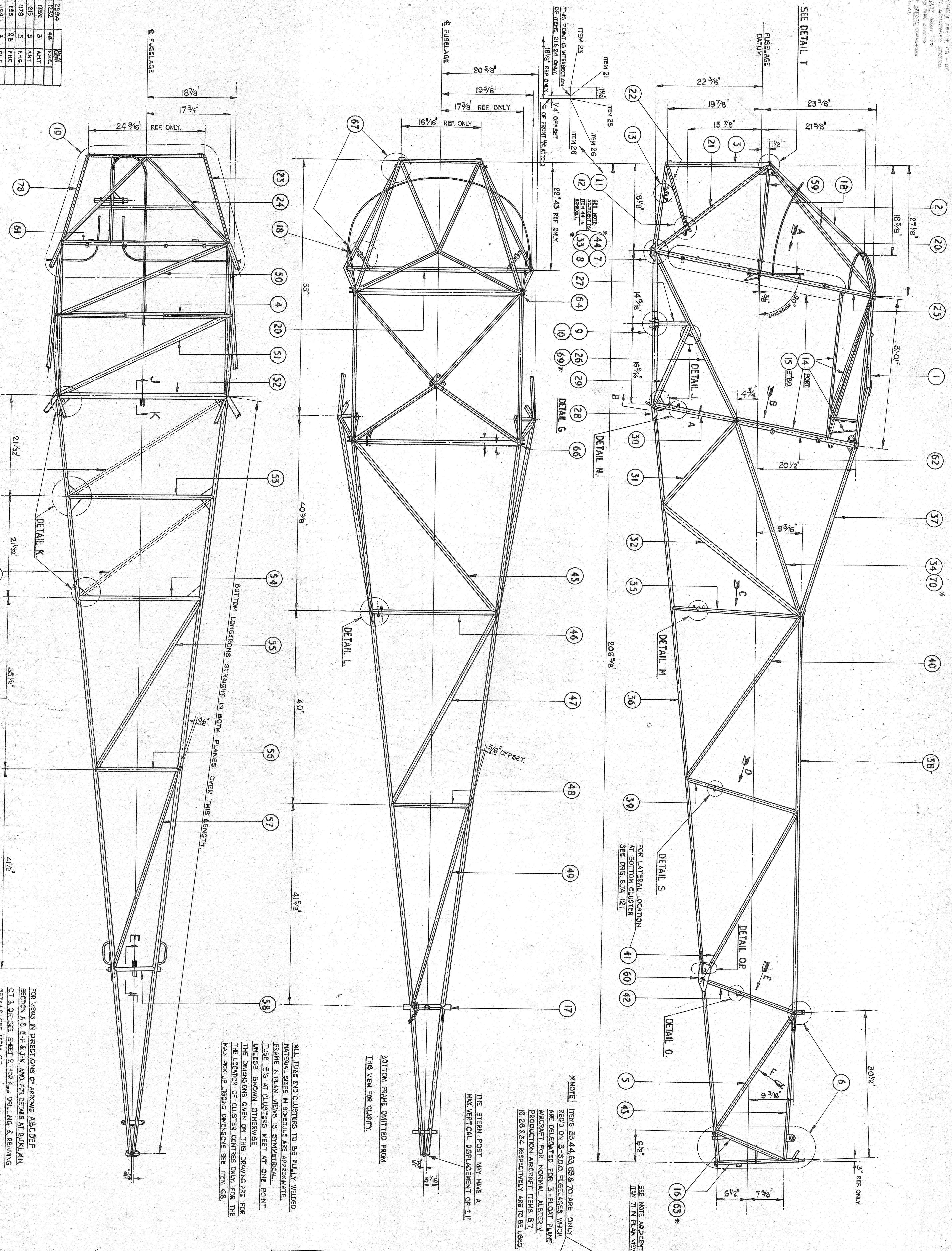


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ITEM	DESCRIPTION	QTY	UNIT
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NOTE 1: FRED FITTINGS, ITEMS 127 & 128 (SEE SPEC 2) ARE TO BE WELDED IN POSITION FROM ITEM 71 BEING FITTED. ITEMS 71A, 72 ARE ONLY USED ON 3-5.00 FUSELAGES WHICH ARE DELIVERED FOR 3-FLOAT PLANE AND IN THIS CASE, FLOOR BOARD SUBSETS ARE NOT REQ'D. (SEE ALSO WKS 582)

PLAN VIEW ON BOTTOM FRAME

NOTE 2: PART NO JA 1090 MK 4 IS FOR NORMAL MASTER Y PRODUCTION AIRFRAMES. PART NO JA 1090 MK 5 IS FOR 3-FLOAT PLANE AIRFRAMES. AT ISSUE II, SHL ISSUE 5, SH 2 WITH ADDITIONAL 3 MODIFIED ITEMS WHICH HAVE BEEN MARKED THUS - *

FOR VIEWS IN DIRECTIONS OF ARROWS ABOVE SECTION A-E, F, G, H, I, J, K, L, M, N, O, P, Q, R, S, AND FOR DETAILS IN GJKLNM, O, P, Q, R, SEE SHEET 2 FOR ALL DRILLING & REAMING DETAILS. SEE ITEM 65.

ALL TUBE END CLUSTERS TO BE FULLY WELDED MATERIAL SIZES IN SCHEDULE ARE APPROPRIATE. TUBE E, S, AT CLUSTERS MEET AT ONE POINT UNLESS SHOWN OTHERWISE. THE DIMENSIONS GIVEN ON THIS DRAWING ARE FOR THE LOCATION OF CLUSTER CENTRES ONLY, FOR THE MAIN PICK-UP, USE DIMENSIONS SEE ITEM 68.

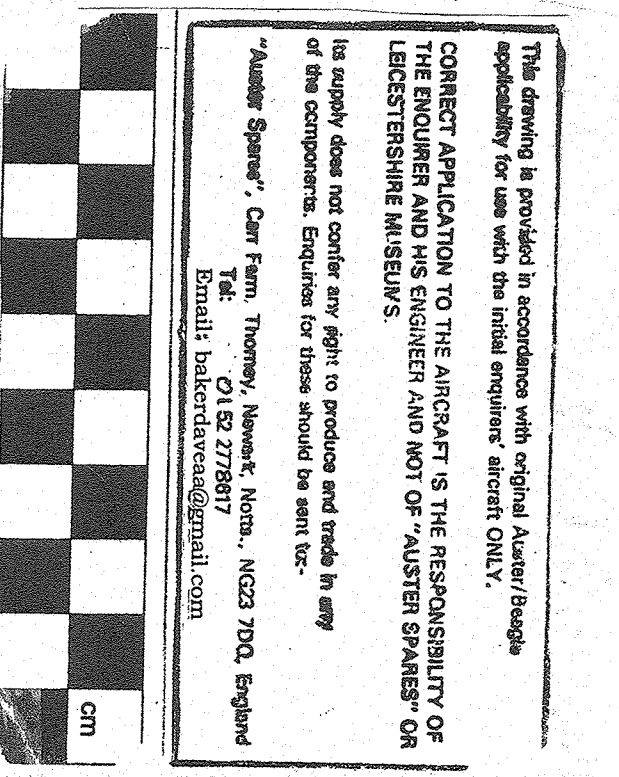
BOTTOM FRAME OMITTED FROM THIS VIEW FOR CLARITY

THE STERN POST MAY HAVE A MAX VERTICAL DISPLACEMENT OF ±1/8"

*NOTE: ITEMS 33, 44, 63, 68 & 70 ARE ONLY REQ'D ON 3-5.00 FUSELAGES WHICH ARE DELEGATED FOR 3-FLOAT PLANE PRODUCTION AIRCRAFT. ITEMS 6, 7, 16, 26 & 33, 44 RESPECTIVELY ARE TO BE USED.

SEE NOTE ADJACENT TO ITEM 71 IN PLAN VIEW

FOR LATERAL LOCATION AT BOTTOM CLUSTER SEE DRG. SJA 121



PROTECTIVE ASS'Y
SCALE: 1/8"

JA12 MK 4 SH 1

INTEGRATED AERODYNAMICS (ENGINEERING) LTD
FUSELAGE FRAME ASSY

REV. 1
REV. 2
REV. 3
REV. 4
REV. 5
REV. 6
REV. 7
REV. 8
REV. 9
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