1. DO NOT SCALE DRAWING
2. ENGLISH PROJECTION IS USED UNLESS OTHERWISE STATED.
3. TOLERANCES ON FRACTIONAL DIMENSIONS ARE '+ OR – 1/64" UNLESS OTHERWISE STATED.
4. IF IN DOUBT ABOUT THIS DRAWING, RING DRAWING OFFICE BEFORE COMMENCING OPERATIONS.

DRG Nº E.G.H.44/8 MK2

PART Nº GL.802.60"/R MK2

This drawing is provided in accordance with original Auster/Beagle applicability for use with the initial enquirers' aircraft ONLY.

CORRECT APPLICATION TO THE AIRCRAFT IS THE RESPONSIBILITY OF THE ENQUIRER AND HIS ENGINEER AND NOT OF "AUSTER SPARES" OR LEICESTERSHIRE MUSEUM'S.

Its supply does not confer any right to produce and trade in any of the components. Enquiries for these should be sent to:-

"Auster Spares", Carr Farm, Thorney, Newark, Notts., NG23 7DD, England
Tel: 01522 778817
Email: bakerdaveaa@gmail.com

cm

RIB Nº 14

RIB Nº 15

RIB Nº 16

RIB Nº 17

RIB Nº 18 (REF. ONLY)

NOTE! LIFT STRUT PICK UP HOLES IN FITTINGS TO BE REAMED 5/16 DIA ON ASSEMBLY OF FITTINGS TO SPAR.

4'7⅝"

15'3¼"

10'1⅝"

4'4"

1'6⅝"

55	SP9/C6	SPLIT PIN			1 LH 1 RH
54	L80514	SPECIAL WASHER	AJH46		2 OFF LH 2 OFF RH
53	E80142	WASHER	AEH.114		4 OFF LH 4 OFF RH

PART Nº GL.80260/L. DRG. Nº E.G.H.44/L PORT 1 OFF AS DRAWN.

PART Nº GL.80260/R. DRG. Nº E.G.H.44/R. ST'B'D 1 OFF OPP HAND.

52	J/C 80543	SPECIAL CUT WASHER	AJH45		4 OFF L.H. 4 OFF R.H.
51	D150	PACKING SHIM	ADB129		4 OFF L.H. 4 OFF R.H.
50	E80300	SERIAL Nº PLATE.	AEH.170		1 OFF R.H. 1 OFF L.H.
49	AGS 252/2.	WOODSCREWS			8 OFF R.H. 8 OFF L.H.
48	DA.757/R.	AERIAL MAST SOCKET	ADH.190/R.		1.
47	KA 81599/R	AILERON CONTROL BRKT ASSY.	CKH 424/R		1.
46	D.10.010.	MOD PLATE	A.D.A.288.		1 OFF R.H. 1 OFF L.H.
45	SP14/C	WASHER			1 LH 1 RH
44	GA 80273.	SHORT, RIB ASSEMBLY.	D.G.H. 26.		1 OFF R.H. 1 OFF L.H.
43		CEMENT COATED NAILS 18G x 5/8			AS REQD.
42	AN4.C8.	NUT 2BA BRASS (THIN)			4 OFF R.H. 4 OFF L.H.
41	A27/CS	NUT			1 LH 1 RH
40	AGS 166/3.	SPLIT PIN.			2 OFF R.H. 2 OFF L.H.
39	SP4.89.	PIN.			2 OFF R.H. 2 OFF L.H.
38	AGS 132/B.	WASHER.			6 OFF R.H. 6 OFF L.H.
37	G&358	WASHER.	XGR 137.		4 OFF R.H. 4 OFF L.H.
36	AGS 166/0.	WASHER.			4 OFF R.H. 4 OFF L.H.
35	B.P.I. PINNACLE	4BA. SIMMONDS NUT.			2 OFF R.H. 2 OFF L.H.
34	G.P.I. PINNACLE	SIMMONDS NUT			2 OFF R.H. 2 OFF L.H.
33	C.P.I. PINNACLE	SIMMONDS NUT.			12 OFF R.H. 12 OFF L.H.
32	E.P.I. PINNACLE	SIMMONDS NUT.			12 OFF R.H. 12 OFF L.H.
31	A1.9C.	BOLT.			1 OFF R.H. 1 OFF L.H.
30	A1.18.C.	BOLT.			8 OFF R.H. 8 OFF L.H.
29	A1. 11.G.	BOLT			2 OFF R.H. 2 OFF L.H.
28	A1. 8.E.	BOLT			2 OFF R.H. 2 OFF L.H.
27	A1. 10.E	BOLT			2 OFF R.H. 2 OFF L.H.
26	A1. 11.E.	BOLT.			3 OFF R.H. 3 OFF L.H.
25	A1. 17.E.	BOLT.			5 OFF R.H. 5 OFF L.H.
24	E.80114.	PACKER.	A.E.H.131.		4 OFF L.H. 4 OFF L.H.
23	ST102/6.	BUSH ALUMINUM.			5 OFF R.H. 5 OFF L.H.
22	C.84.	TIE ROD NIPPLE.	AD.H.133.	SEE NOTE	4 OFF R.H. 4 OFF L.H.
21	E.80113.	RIBLET.	A.E.H.133.		1 OFF R.H. 1 OFF L.H.
20	E.80112.	RIBLET.	A.E.H.132.		1 OFF R.H. 1 OFF L.H.
19	C.813.	TUBE.	AD.H.215		1 OFF R.H. 1 OFF L.H.
18	KA 81591	AILERON CONTROL ROD ASSY.	AKH 420		1 OFF R.H. 1 OFF L.H.
17	CA.809.	SHORT RIB.	C.D.H.23.		1 OFF R.H. 1 OFF L.H.
16	G 80768.	PACKER	AGH 6		1-OFF LH 4-OFF RH
15	K.80769	NIPPLE	AKH 256	SEE NOTE	4-OFF LH 4-OFF RH
14	A 228.	PULLEY	A.D.B.69.		2 OFF R.H. 2 OFF L.H.
13	GA. 80228	PULLEY BRACKET.	C.G.H.23.		2 OFF R.H. 2 OFF L.H.
12	KA 81599/L	AILERON CONTROL BRACKET ASSY.	C.K.H.424/L		1
11	DA.757/L	AERIAL MAST SOCKET.	AD.H.190/L		1.
10	C.81.	TUBE.	AD.H.214.		1 OFF R.H. 1 OFF L.H.
9	ST.108. B&/322.	TIE ROD.			1 OFF R.H. 1 OFF L.H.
8	GA. 80084.	DRAG STRUT.	C.E.H.52		1 OFF R.H. 1 OFF L.H.
7	GA. 80085.	DRAG STRUT.	C.E.H.53		1 OFF R.H. 1 OFF L.H.
6	GA. 80217.	REAR LIFT STRUT FITTING.	C.G.H.22.		1 OFF R.H. 1 OFF L.H.
5	GA. 80216.	REAR LIFT STRUT FITTING	C.G.H.19.		1 OFF R.H. 1 OFF L.H.
4	CL.80/R.	FRONT LIFT STRUT FITTING.	C.D.H.148/R.		1 OFF R.H. 1 OFF L.H.
3	CL.80/L.	FRONT LIFT STRUT FITTING.	C.D.H.148/L.		1 OFF R.H. 1 OFF L.H.
2	CA.814.	NOSE RIB.	C.D.H.25		2 OFF R.H. 2 OFF L.H.
1	GA. 80272.	INNER SHORT RIB.	D.G.H.27.		1 OFF R.H. 1 OFF L.H.

NOTE! ITEMS 15 & 22 ARE ALTERNATIVES.

THE FOLLOWING NOTE APPLIES TO RIB SPAR POSTS AT FRONT SPAR ONLY.

WHERE POST IS CUT AS SHOWN HERE 3 OF THIS ITEM TO BE USED ABOVE & BELOW CUT ON BOTH SIDES OF SPAR. FOR NOSE RIB, ITEM 2, 4 NAILS TO BE USED ABOVE CUT & 1 BELOW ON BOTH SIDES OF SPAR. FOR ALL OTHER RIBS & NOSE RIBS 5 NAILS FOR EACH POST TO BE USED.

14	AM 382	2897			
13	AM 380 MOD.	2519			
12	277	1672			
11	203	1327	2A		
10	199	1316	3.		
9	193	1302	3		
8	AM 184	1247	3		
7	AM 177	1227	3		
6	AM 168	1190	3		
5	AM 162	1183	3		
4	AM147	1134	3		
3	AM137	1105	3		K.M.K.R.
2	AM129	1074	3		
1		1042	3		
A.	AM81	951	4		

ISSUE	MOD. Nº	INTERNAL MOD. Nº	INTERNAL CLASS	APP.	RTO

TYPE – AUSTER MK II

VIEW IN DIRECTION OF ARROW 'A'

ITEM 18 OMITTED FROM THIS VIEW FOR CLARITY.

TYPE
SERIAL Nº TAY
MODS

DRG Nº
ISSUE Nº
SERIAL Nº TAY

VIEW IN DIRECTION OF ARROW 'B'

3 OF THIS ITEM TO BE USED BOTH SIDES OF SPAR FOR ATTACHING LONG RIBS – THIS APPLIES TO REAR SPAR ONLY.

PROTECTIVE TREATMENT		ASSY Nº	E.G.H.33.		
SCALE – 1/2" FT.		L. PRENTICE. 6.1.44.		M. LANDER 14.2.44.	
TAYLORCRAFT AEROPLANES (ENGLAND) LTD LEICESTER.					GL.80260"/R MK2
TITLE – WING FRAME ASSEMBLY BAY 4.					E.G.H.44"/R MK2